

Review Article

Addition of nanoscaled bioinspired surface features: A revolution for bone-related implants and scaffolds?

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Received 8 June 2012; revised 16 January 2013; accepted 11 February 2013

Published online 6 March 2013 in Wiley Online Library (wileyonlinelibrary.com). DOI: 10.1002/jbm.a.34691

Abstract: Our expanding ability to handle the “literally invisible” building blocks of our world has started to provoke a seismic shift on the technology, environment and health sectors of our society. During the last two decades, it has become increasingly evident that the “nanosized” subunits composing many materials—living, natural and synthetic—are becoming more and more accessible for predefined manipulations at the nanosize scale. The use of equally nanoscale sized or functionalized tools may, therefore, grant us unprecedented prospects to achieve many therapeutic aims. In the past decade, it has become clear that nano-scale surface topography significantly influences cell behaviour and may, potentially, be utilized as a powerful tool to enhance the bioactivity and/or integration of implanted devices. In this

review, we briefly outline the state of the art and some of the current approaches and concepts for the future utilization of nanotechnology to create biomimetic implantable medical devices and scaffolds for *in vivo* and *in vitro* tissue engineering, with a focus on bone. Based on current knowledge, it must be concluded that not the materials and surfaces themselves but the systematic biological evaluation of these new material concepts represent the bottleneck for new biomedical product development based on nanotechnological principles. © 2013 Wiley Periodicals, Inc. *J Biomed Mater Res Part A*: 102A: 275–294, 2014.

Key Words: nanotechnology, cell culture, surface design, bone, implant

How to cite this article: Bruinink A, Bitar M, Pleskova M, Wick P, Krug HF, Maniura-Weber K. 2014. Addition of nanoscaled bioinspired surface features: A revolution for bone-related implants and scaffolds?. *J Biomed Mater Res Part A* 2014;102A:275–294.

INTRODUCTION

Technological development within the last two decades brought into the spot light various research concepts for miniaturization of devices in all market segments. In particular, the potential ability to control and manipulate materials at an atomic level generated a torrent of new ideas and concepts for the redesign and development of new products for current and new fields of application. Besides the use in the fields of energy transport and storage, electronics, optics and environmental engineering, nanotechnology is also revolutionizing medicine. The new opportunities for the use of nanomaterials in various medical applications have recently been summarized under the term “Nanomedicine.”¹ Further, it has been predicted that a dramatic growth in nanomedicine research will take place in the coming decades with an almost revolutionary large impact on all medical sectors

such as diagnostics, drug discovery and delivery, tissue engineering, imaging agents and implantable devices.² The economic relevance of nanomedicine is obvious when patents and funding are taken as an index.^{3,4} On the steadily expanding list of nanomedical products, we find different materials ranging from nanoscaled drug delivery systems, through nanofibers and three-dimensional (3D) scaffolds exhibiting nanocues for cells, degradable and nondegradable nanomaterials or nanocoatings, and last but not least therapeutic nanoparticles. To enable nanomedical innovations, it is crucial that the concurrent technology must undergo further development. It has been proposed that the nanotechnology improving today’s implants may become one of the strongest commercial sectors in nanomedicine in the coming decade⁵. In this review, we report on the state of the art for the application of biomimetic principles for bone tissue

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Contract grant sponsor: European Community’s 7th Framework Programme; contract grant numbers: NMP3-LA-2008-214685 (project Magister), NMP3-LA-2008-213939 (project POCO)

regeneration and permanent implants using nanotechnological methods. In addition, we also highlight the progress limiting factors and the future concepts aiming at a real quantum leap in this area.

Definition of the nano-aspect in nanomedicine

The implementation of nanosized materials or units with totally new properties raised many questions for the definition of the term "Nanotechnology." An international group of scientists reviewed the published data in 2006 and came to the consensus that "*Nanotechnology comprises the emerging applications of Nanoscience. Nanoscience, on the other hand, deals with functional systems either based on the use of subunits with specific size-dependent properties or of individual or combined functionalized subunits.*"⁶ ASTM 2456 refers nanotechnology as "*to a wide range of technologies that measure, manipulate, or incorporate materials and/or features with at least one dimension between approximately 1 and 100 nanometers (nm). Such applications exploit the properties, distinct from bulk/macroscale systems, of nanoscale components.*"⁷ Depending on the dimensions, with nanoscale as length scale, nano materials can be classified as: (a) materials which inside are composed of nanosized structural elements/units (bulk nanostructured materials), (b) nanostructured surfaces, layered or bearing lamellar structures including coatings, (c) nanosized filamentous structures, and (d) nanoparticles and nanodevices. Besides the definition of "nano," it is important to know which biological reactions are evoked by nanodimensional cues. Nanosizing of materials gives rise to new quantum mechanical effects modulating their physico-chemical properties such as optical, electrical, electronic, and mechanical characteristics, but how does this relate to new implantable materials? It is well accepted that nanoscale material features strongly influence the material—biology interactions^{8,9} as will be discussed exemplarily in the following chapters.

The role of "nano" in the living organism

Living multicellular organisms are structured in their organization at each level. This is based on the interaction between cells and their surroundings including gradients in the noncellular environment [extracellular fluid and extracellular matrix (ECM)]. The ECM encompasses micro- and nanoscale aspects acting as cues for cells modulating their behavior and functionality. These aspects can be divided in structural, chemical, strain based and stiffness cues. The effects provoked by nanoscale cues may differ from those induced by microscale cues. Whereas microscale structural aspects predominantly affect cell functionality based on the change of the 3D cell shape,^{10–13} the nanoscale features predominantly trigger their effects through components of the cell membrane such as integrins, receptor molecules and ion channels.^{9,14–16} *In vivo*, the extracellular matrix nanoscale features are predominantly defined by the most abundant extracellular protein collagen in most tissues. Collagen fibrils are typically characterized by mean diameters of 45–110 nm depending on the specific tissue and species.¹⁷ In bone apatite crystals of sizes of around 10–25 nm are

deposited within the collagen matrix.^{18,19} Also, in combination with other structural proteins, signalling factors are embedded within the ECM. Some become active if released from ECM molecules others are (also) active in their bound state.^{20,21}

Biomimetic interfaces for bone injury repair

One of the most intriguing and probably the most important future approaches to design implantable materials in nanomedicine is to include concepts for biomimetic materials, for example, three-dimensionality, ligands for cell adhesion equivalent to those present in natural ECM of the target tissue, bioactive molecules, physical stiffness including local differences, fibrous aspects,²² topography including nanostructures and microstructures and last but not least relevant surface chemistry modification. These biomimetic materials should neither induce prolonged inflammatory responses (relative to normal healing) nor other adverse side effects. Following implantation, recipient cells within the direct vicinity will react with specific proteins that are immediately adsorbed to the implant surface upon contact with body fluids. Proteins, however, interact differently if a nanostructure is presented at the surface as shown in pilot studies by Webster et al.^{9,23,24} Such studies concluded that the composition of the adsorbed proteins and their quaternary structure is dependent on the (nanometer) dimensions of the surface structures. Similarly, plane surfaces with different surface chemistry are also known to differ in their protein adsorption capacity. Thus both, the nanoscale surface structure and chemistry affect the protein adsorption potential as well as the types and composition of adsorbed proteins. This subsequently leads to the formation of specific protein interfaces between implanted material and cells. In the optimal configuration, the obtained protein layer shall not evoke an unusual intense and or prolonged inflammatory reaction triggered by changes in protein conformation of the adsorbed proteins but on the contrary, selectively stimulate the recruitment of appropriate cell types and the subsequent formation of the envisioned tissue. In some cases, the nature of the implant material chemistry or surface topography evokes suboptimal reactions (e.g., attachment of undesired cell types, adverse changes in cell functional state). To overcome these reactions, the implant material can be greatly modified by the use of biocompatible coatings isolating the implant from the biological environment ["protective layer," for example, diamonds like carbon (DLC) layer] and/or introducing a surface chemistry and structural modifications that are designed to evoke the correct body response. One possibility is to introduce features closely mimicking those of the target tissue. In the section "Nanostructured surfaces and inorganic coatings," a short overview will be given regarding this aspect by highlighting first, how surfaces can be structured and coated, and second, what kind of effects such types of structured and coated surfaces are able to evoke. A second way to produce a biomimetic surface which is less dependent on the adsorption of protein is to coat the surface with an artificial organic ECM. Such artificial ECM of which the composition

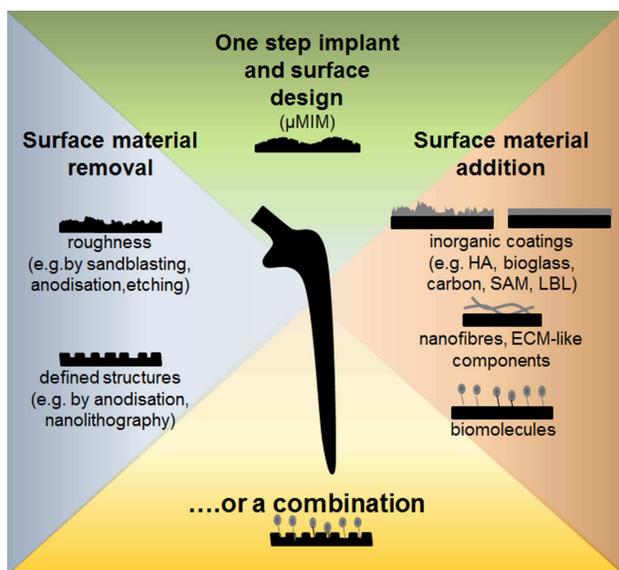


FIGURE 1. Schematic overview of various ways to design and chemically modify metallic implant surfaces. In brackets some examples of surface modifications are given. [Color figure can be viewed in the online issue, which is available at wileyonlinelibrary.com.]

can be defined by the tissue aimed to be repaired can also be used as a stand-alone system for *in vivo* and *in vitro* tissue engineering. In the section, “Surface Biofunctionalization and artificial bioinspired ECM” examples of such ECM utilization will be addressed in detail.

NANOSTRUCTURED SURFACES AND INORGANIC COATINGS ON METALLIC IMPLANTS

As defined recently by Williams, the biocompatibility of a long term implantable medical device refers to the ability of the device to perform its intended function, with the desired degree of incorporation in the host, without eliciting any undesirable local or systemic effects in that host.²⁵ It is clear that the host response represents not only a reaction to the material but to a large degree also to its surface properties.²⁶ The surface of any implantable material forms the first line of interaction with the host environment crucially paving the path to either, formation of the envisioned (successful integration) or the wrong tissue (failed integration, inflammatory response). In this respect, the surface physical characteristics of implantable devices may single-handedly dictate the route to clinical success.^{27,28} The surface properties can be adapted by the material itself based on removal of a part of the surface or by addition of material onto the surface (surface coating; Fig. 1).

Nanostructuring of metallic implants

Cells recognize the micro and nanotopography of substrates and as a result may be affected in their performance. Such change in cell performance can appear for instance as a change of cell migration velocity or directionality,²⁹ promotion of the functional differentiation of progenitor cells and dynamic host tissue integration as in the case of orthopedic and dental implants^{30,31} or reduction of cell adhesion.³² Zhu

et al.³³ found that rabbit osteoblast can sense grooves with dimensions as little as 70 nm as concluded by the observed cell elongation and alignment to the surface features. The team of Webster could show that by reducing the surface roughness to the nanoscale the macrophage response to alumina became reduced³⁴ and osteoblast cell adhesion increased.⁹ Advances in biological sciences have shown that cells are sensitive to features as small as 5 nm in size and that cells continuously interact with the nanoscale features of the surrounding tissue.^{35,36} The nanoscaled and microscaled cues may differently affect cells in terms of cell shape, proliferation, and differentiation.^{10,23,37,38} These reactions may be determined by both cell type and surface features. Depending on the size range (microscale versus nanoscale) and the target tissue type, some of these topographical cues may be advantageous in promoting regenerative cell functions as suggested by effects on shape, proliferation, and differentiation of cells of the osteoblast lineage.^{23,39,40} For example at the micrometer scale, Kunzler et al.⁴¹ could show that fibroblast proliferation is stimulated by a smooth (arithmetic average of the absolute deviation of the roughness profile from the mean line, $R_a = 1\mu\text{m}$) but in contrast osteoblasts by a rough titanium coated surface ($R_a > 3.5\mu\text{m}$). At the nanometer scale, Webster et al.²³ investigated osteoblast and fibroblast cell adhesion on differently structured hydroxyapatite (HA) surfaces and found that by decreasing the HA grain size from 179 to 67 nm, osteoblast adhesion was increased but fibroblast adhesion decreased. Thus, the size specificity of such nanotopography features is of critical importance in defining the resulting bioactivity. As various cell types may populate an implanted surface, a randomized surface modification may result in areas promoting one cell type at the expense of another, whereas at other locations with a slightly different surface structure the other cell type may have advantages. Through controlled design, biomechanical cues may be provided to manipulate cell behavior at the implant–host tissue interface into a single-defined direction.⁴²

Cells adhere to the implant surface through adsorbed proteins with accessible integrin binding motifs. Integrins are cell membrane proteins that mediate the contact of the cell with these proteins. Cells express specific sets of different types of integrins. The relative expression of these integrins is directly connected to the type of substrate⁴³ and probably defined by the type of accessible integrin binding motifs of the adsorbed proteins to which these integrins can adhere.⁴⁴ The integrin expression pattern is related to functional status of the cells.^{45,46} Protein adsorption on substrates in terms of the amount and type of proteins is affected by surface charge and surface energy (observed as surface wetting capability).^{47,48,49,50} By that the surface energy of an implanted material represents a key parameter with which cell behavior at the material interface can be altered. For example, Arima and Iwata⁵⁰ investigated the effects of surface charge and wettability on protein adsorption as well as endothelial and HeLa cell adhesion by using self-assembled monolayers, which were generated by mixing alkanthiols carrying different terminal groups (CH₃, CH₃/OH,

CH₃/COOH, and CH₃/NH₂). In case of CH₃/COOH- and CH₃/NH₂-based surfaces protein adsorption was increased with increasing surface wettability (110° → 20°). The protein adsorption on CH₃/OH-based surfaces remained on the same level. Studying cell adhesion it was found that on hydrophobic surface (contact angle of around 110°) this was strongly reduced on all three, that is, CH₃/OH, CH₃/COOH and CH₃/NH₂, based surfaces. Maximal cell adhesion was seen in the range of 20–60° in case of negatively charged CH₃/COOH, and around 50–70° for positively charged CH₃/NH₂ based surfaces (at which similar quantity of attached cells were detected). A contact angle as low as 40° was needed to obtain similar cell densities on CH₃/OH based surfaces. Differences in cell adhesion on these three surfaces became even more prominent if albumin has been preadsorbed. Maximal differences were seen in the wettability range of 50–90°. Findings of Scotchford et al.⁴⁸ using similar surfaces with COOH, OH, and CH₃ terminated groups, suggest that fibronectin is especially adsorbed on COOH-containing surfaces whereas the adsorption of albumin which inhibits cell adhesion is more extensive on CH₃-based surfaces. Wei et al.⁴⁷ using differently oxidized hexamethyldisiloxane surfaces evaluated fibronectin and albumin binding under competitive conditions. They could prove that fibronectin selectively binds to surfaces with high wettability while albumin binds to surfaces with low wettability (e.g., four times more fibronectin on 0° contact angle surfaces than on 110° surfaces). Interestingly, no remarkable differences were found using single protein type solutions. Similarly, by conversion of hydrophobic microrough sandblasted and acid-etched Ti implants to superhydrophilic implants by alkali treatment Milleret et al.⁵¹ showed that alkali treatment greatly affected the interaction of the surface with blood components. On untreated Ti surfaces blood clots remained thin, patchy and nonstructured lacking large fibrin fiber networks whereas blood clots on alkali treated surfaces assembled in an organized and layered architecture. Surface energy therefore represents one key factor that defines which proteins are preferentially adsorbed under competition and how. The selective binding of proteins may be due to the fact that proteins depending on their own charge preferentially adsorb to negatively, weakly charged or positively charged surfaces.^{52,53} Not only *in vitro* but also *in vivo*, it was shown that the modification of surface chemistry greatly alters the biological response. For instance, Buser et al.⁵⁴ demonstrated that osseointegration was strongly enhanced if wettability of a structured etched titanium surface was increased from 138° to 0°.

Wettability of a surface is not only determined by the surface energy but also by the surface structure. With increasing roughness surfaces may become more hydrophobic^{38,55} and together with surface area increases which may result in increased protein adsorption. It has been also hypothesized that the curvature of the surface structures additionally plays an important key role in protein adsorption.^{56,57,55} Furthermore, the presence of nanoscale features may change the conformation of adsorbed integrin ligand motif containing proteins.^{56,58} Webster et al.²⁴ reported that nanosized surfaces increased not only the total protein

binding but also fibronectin and vitronectin binding by a factor of two without, however, affecting for instance albumin binding to the surface. These increased amounts of adsorbed cell adhesion proteins were found to correlate with increased osteoblast cell numbers adhering to these surfaces. Topography nanopatterning, as a another type of surface modification, may directly influence cell spreading and motility. It has been shown that even minor variations in surface nanofeature distribution lead, consequently, to different cell attachment, spreading and filopodia outgrowth patterns.^{59,60} The latter may be based on the cell's ability to form focal adhesions—a process dependent on the intermolecular spacing distance of the surface bound integrin adhesion ligands.⁶¹ In addition to *in vitro* studies the biological relevance of nanostructuring of implants has been shown in numerous *in vivo* studies.^{62–64} In summary, wettability and nanostructuring affect cell adhesion and osseointegration. However, as certain studies suggest, the final *in vitro* and *in vivo* outcome cannot simply be deduced from individual effects that each surface parameter elicits.⁶³

Nanostructured surfaces can be obtained by various approaches, each of them resulting in distinct surface features. These features may range from random roughness to defined nanostructures.

Random surface roughness. Surface roughness can be obtained by different techniques. Examples are:

- a. **Controlled chemical oxidation.** This approach is seen as a straightforward way to produce nanoscale surface roughness of metal surfaces.^{65,66} For instance, the team around de Oliviera oxidized TiO₂ surfaces using a mixture of H₂SO₄/H₂O₂ producing bioactive surfaces with pits in the nanometer range. This resulted in a nearly fivefold stimulation of calcium deposition on these surfaces in calvarial bone cell cultures without affecting cell proliferation or viability as observed after 14 days in culture.⁶⁶ To evaluate the performance of these surfaces *in vivo* untreated and treated titanium screws were implanted in the mandibular bone of adult dogs.⁶⁵ In line with the *in vitro* data, and compared to untreated implants, a significant increase in bone to implant contact area after 8 weeks of implantation due to this treatment was detected around the treated screws.
- b. **Sandblasting in combination with etching.** Similar surfaces to those previously mentioned have been produced by sandblasting combined with HCl/H₂SO₄ etching.³⁸ As demonstrated by using osteoblastic MG63 cells such kind of surface treatment enhanced the extent of cell differentiation as measured by osteocalcin release. Additionally, the total cell number was found to be reduced on these surfaces. A further treatment increasing the wettability strongly promoted osteoblast differentiation³⁸ and *in vivo* osseointegration⁵⁴ of these surfaces.
- c. **Anodization.** Surfaces may be modified by using an electrochemical based anodization. By varying the anodization voltage potential, the size, and distribution of the

patterns generated by such procedure may be controlled. For example, the deposition of porous TiO₂/Ti₂O₃ layers using fast anodization produced random network-like surface roughness patterns similar to surface etching with pore size range variations of 10–300 nm.⁶⁷ As a result, osteoblastic cell adhesion increased by 50%.

- d. *Layer-by-layer assembly.* This relatively new technique exploits the principle of electrostatic attraction between opposite charged species. Nanostructured coatings may be created based on an element deposition using colloidal suspensions thereof.^{68,69} The adsorption rate/nature of such coating can be controlled with nanometer precision. So far this promising technique has been used for various applications including the production of microstructured surfaces using microparticles instead of nanoparticles^{70,71} or to functionalize the implant surface with bioactive polyelectrolyte multilayers.⁷² However, to our knowledge such approach has so far not been used for implant nanostructuring. To show the potential advantage for implant material surface design this technique has been applied for instance to produce TiO₂ particle films on glass substrates using 21 nm sized TiO₂ particles and the biological response of this coating was subsequently evaluated.⁷³ By increasing the number of deposited layers, a linear increase in nanoscale surface roughness (Ra) from ~20 to 140 nm was achieved. Enhanced initial attachment of mouse stromal cells took place on the functionalized surfaces using all nanometer roughness variations indicating noticeable surface bioactivity.
- e. *Sintering techniques.* A new approach to obtain defined surface roughness in one step with implant production has recently been described, is micrometal injection moulding (microMIM)⁷⁴. The sintering of a compacted mixture of micro and nanoparticles resulted not only in a nanostructured bulk material with outstanding positive mechanical characteristics but, in addition led to submicrometer scale surface roughness. This roughness is the result of the grain boundary grooves at the material surface which dimensions can be steered by particle size and sintering temperature.⁷⁴ *In vitro* these surfaces exhibited a good bioacceptance.⁷⁴ The biological effects *in vivo* still have to be evaluated.

The methods described above to obtain nano-to submicrometer roughness are relatively simple to apply. The application of all of these methods resulted in positive effects *in vitro* on osteoblasts performance and *in vivo* on osseointegration. Still, a systematic approach comparing all of aforementioned methods resulting in deeper understanding of the involved mechanisms is lacking. This lack of such knowledge limits the ranking of corresponding findings and subsequent, clear definition of further development steps.

Defined nanostructures. The approaches discussed in the previous chapter aimed at producing randomized surfaces topography patterns. As mentioned in that chapter, the reaction to certain structures may be strongly cell type dependent. A random distribution of surface features in terms of

conformation and spatial distribution may induce specific and desired but at the same time also undesired cell responses. To eliminate ineffective and/or adverse nanocues, efforts are currently made to produce more defined structures. Here, various techniques have been developed, partly only at the lab scale stage. These include:

- a. *Anodization.* Besides generating surface roughness, defined geometrically complex nanostructures can also be produced by anodization. The structures are, however, neither patterned, nor highly ordered. Nanotubes of various diameters (30, 50, 70, and 100 nm) have also been created using anodization in hydrofluoric and acetic acid.⁷⁵ As indicated by ALP, osteocalcin and osteopontin mRNA synthesis osteoblast differentiation of human mesenchymal stem cell was increased with increasing nanotubes diameter. Similarly, Sjöström et al.⁷⁶ used anodization to fabricate pillar-like nanostructured TiO₂ surfaces with reasonably reproducible heights (15, 55, and 100 nm), diameter (28, 41, and 55 nm) and center-to-center distances (40, 74, and 115 nm). Here, the 15 nm height pillar functionalized surface seems to give the best response regarding osteocalcin and osteopontin synthesis by human mesenchymal stem cells. Thus the anodization approach appears promising in terms to affect cell performance.
- b. *Self-assembly-based surfaces (SAM).* SAM's are based on chemisorption of the hydrophilic head group followed by an outward alignment of the hydrophobic tail (e.g., asymmetric polystyrene-block-poly(methylmethacrylate)). The advantage of SAM lies in generating a chemically, and structurally, well-defined surfaces using economically "cheap" approaches. Several SAM technologies are currently used which, partly, are still in the experimental stage. Examples include: phase-separated (di)block copolymer,^{77,78} polymer mixture demixing,^{79–81} colloidal surface structuring,^{56,73} and nanoparticle containing micelle coating.⁸² In the process of block-copolymer and polymer demixing (mixture of two immiscible polymers) a phase separation takes place resulting in highly patterned and ordered, self-organized nanotopography with controlled nanoscale roughness and structure following surface application and solvent evaporation. The polymer mixture demixing, resulted in structures are neither patterned nor highly ordered. Different structures can be obtained using polymer demixing as Lim et al., for example, dissolved Poly(L-lactic acid)(PLLA)/polystyrene (PS) in chloroform. After spin casting a nanostructured surface was created exhibiting nanopits.⁷⁹ By increasing the total polymer concentration in the solvent solution, nanopit sizes were created with increasing size (14, 29, and 45 nm deep nanopits using 0.5, 1.0, and 1.5% PLLA/PS, respectively) which covered the surface area homogeneously. Superior human foetal bone cell attachment and growth were reported on substrates with the 14 and 29 nm nanopits together with an upregulation of biochemical expression of several adhesion molecules. Dalby et al.⁸⁰ used a PS/polybromostyrene (PBrS) toluene mix

and were able to produce a nanometric 13 nm high (diameter range 0.05–0.5 μm) island surface topography. This topography was found to increase cell spreading area per cell and to modify the gene expression of fibroblasts as compared to nonstructured surfaces. In a follow-up study using a PS/polybutylmethacrylate mix, surfaces with 40 and 90 nm high islands (23 and 18% random surface area coverage by the pits, respectively) were created.⁸¹ The team showed that fibroblast adhesion on both surfaces was reduced as indicated by an observed increased cell circularity, reduced cell spreading and poor actin organization.

In case of colloidal surface structuring the material surface is coated by diluted colloidal nanoparticles suspension. The adsorption of particles to the surface is kinetically controlled. For example the team of Kunzler⁵⁶ produced using this technique nanoparticle density gradients of average particle height of 64 nm. This was achieved by adsorbing silica nanoparticles with a diameter of 73 nm onto poly(ethylene imine) (PEI) coated surfaces, followed by sintering at 1125°C. It was shown that by increasing the nanoparticle density (from 0 to 21%) and concurrently decreasing the interparticle spacing osteoblast attachment, spreading and cell population size decreased particularly on the substrate with 21% surface coverage and ~ 130 nm particle spacing. Rice et al.⁸³ prepared nanostructured surfaces by colloidal adsorption of 107 nm sized latex particles at different densities on titanium films. Upon subsequent titanium coating surfaces with protrusions of 110 nm height and 160 nm diameter and defined surface coverages varying from 3 to 43% and concomitant mean interprotrusion spacing variations of 470–210 nm were produced. However, with the obtained surfaces induced no differences in osteoblast cell adhesion unlike the surfaces of the previous mentioned study of Kunzler et al.⁵⁶ By nanoparticle containing micelles coating a surface with regular distribution of nanoparticles could be obtained with a spacing which was defined by the micelle size. Arnold et al.⁸² showed that after removal of the micelle components, a PEGylation of the remaining surfaces and functionalization of the the 8 nm sized gold nanoparticles with integrin binding entities cell adhesion could be dramatically influenced. They observed a strong reduction of osteoblast adhesion if the spacing between the nanoparticles was above 73 nm.⁸²

c. **Nanolithography.** Nanolithography is highly interesting and versatile as a technology for surface structuring. Because of its high costs and technical challenges in translating such application from 2D test surfaces to 3D implants however, nanolithography remains poorly explored within the medical application remit. Surface nano to submicro structures can be produced using conventional lithographic techniques such as photo, electron, ion beam X-ray, reactive ion etching, and extreme ultraviolet lithography.^{84,85} Hybrid nanotechnology techniques are often used integrating the above mentioned

self-assembled materials as a first step to define the primary pattern (for an overview see Refs. 86 and 87; some examples: Refs. 88–90). Combining 2D colloidal self-assembly and 3D phase lithography Chang et al.⁹¹ produced very impressive surfaces. With this method they were able to design complex 3D periodic structures with 80 nm minimum feature size, representing roughly one-fourth of the operating wavelength. To our knowledge, the biological responses to this kind of surface according has yet to be evaluated.

In the last decade, combined biological and engineering research efforts have been utilized aiming at nanotopography functionalization of material surfaces in order to induce optimal cell reactions at the implant interface. Such efforts have been advanced by our increased understanding and progress made in the field's cell biology and material science. It became evident that generally, the size variation of any given structural feature plays a major role for the associated bioactivity.^{10,24,92} Moreover, periodicity variations of such structures selectively promoted or inhibited cell recruitment highlighting the potential of such technology in producing intelligent, tissue-specific, implant surfaces. As seen from Table I, a vast variety of nanotopography features has been investigated—each with partly well-defined geometrical characteristics and resulting bioactive response. The geometrical organization of the structures is found to be important for the extent of the effects, for example, in how far nanopits decrease cell adhesion and spreading.⁹³ However, it is still unclear how regular the geometrical organization of the obtained structures must be designed to obtain the envisioned biological reaction. Evidence was found that for osteoblastic differentiation not an exact order but rather a controlled disorder (described as controlled with random small variations) of nanocues is preferred and that a completely ordered distribution of these cues is even disadvantageous.⁹⁴

Thus interesting findings regarding cellular responses on various nanostructured surfaces have been reported, but until today, such findings are mainly restricted to the descriptive research domain. The underlying mechanisms are not yet well understood even for a specific cellular response using cell cultures with only one cell type. Furthermore, it is not known what consequences these surfaces have on cells when the complexity of the *in vivo* system is taken into account such as, for example multiple cell types and the 3D dimensionality. The knowledge situation is even more dramatic in case of *in vivo* evaluation. As no biological parameters can be defined in this context, the interactions and mechanisms resulting in the observed outcome following implantation remain unidentified. Hence, except for some descriptive statements nearly no new mechanistic information may be obtained from *in vivo* tests.

Inorganic coatings

It has become evident that for applications in implant and scaffold surface design, it is necessary to mimic the physiological situation *in vivo* with precision with the main player

TABLE I. Some Examples of Surface Nanopatterning: The Resulting Nanotopography and the *In Vitro* Biological Impact

Technique	Created Surface. Feature and Composition	Nanofeature Characteristics (units in nanometer)			Proposed Application	Bioactivity and Maximal Effect Characteristics	Citation
		Height or Depth (nm)	Diameter or Cross-size (nm)	Distribution and/or Centre to Centre Distance (nm)			
Compaction of 32 nm TiO ₂ nanoparticles	Particle grain boundaries; Ti			Random 39 and 4520	Orthopaedic and dental implants	↑rat OB differentiation, OB proliferation, OB adhesion, ↓ rat fibroblast adhesion All maximal with 39nm grain	23 95
Layer-by-Layer assembly using 21 nm TiO ₂ NP	Roughness, Ti	Ra 5 to ~100	–	–	Orthopaedic implants	↑ MSC attachment after 4–24 h (Ra 100nm)	73
Controlled oxidation (using H ₂ SO ₄ /H ₂ O ₂)	Nanopit network; Ti	roughness	≤ 50	Random	Orthopaedic implants	relative to untreated surface: (-) rat OB proliferation, viability ↑after 10 days: differentiation	66
Sandblasting plus controlled oxidation (SLA)	Nanopit network; Ti; (more structured as controlled oxidation)	roughness	nm-µm	Random	Orthopaedic implants	relative to controlled oxidation: ↓ MG63 OB adhesion ↑ MG63 OB differentiation	38
Anodisation	Nanopillars; Ti.	~15, ~55 and ~100	~28, ~14 and ~55	~40, ~74 and ~115	Orthopaedic implants	↑ hMSC cell spreading, differentiation All 28 nm diameter	76
	Nanopit network; Ti.	roughness	~10–300	Random	Orthopaedic implants	↑ adhesion U-2 OS OB	67
	Densely packed nanotubes; Ti	?	~30, ~50, ~70 & ~100	Random	Orthopaedic implants	↑ hMSC differentiation ↓ adhesion.	75
	Densely packed nanotubes; Ti	?	100	Random	Transcutaneous implants	All maximal on d = 100nm tubes Versus unmodified Ti: ↑Keratinocyte cell density	96
Polymer Demixing	Nanopits by PLLA/ PS	~14, 29 & 45	–	Random; Resp. ~300, ~500, ~1000	Orthopaedic implants	↑ hOB cell spreading area; adhesion; pY397, αv integrin and paxillin synthesis (max. nanopit depth: 14 nm)	79
	Nano-islands by PS/ PBrS	13	Range 50–500	Random; range 200–600 c-to-c	Tissue regeneration	↑ hOB circularity (45 nm depth pits) Versus plane PS: ↑ fibroblast spreading area; modification gene expression of various genes	80
Colloidal particle adsorption.	Adsorbed latex particles+ Ti coating	~111	~159	~ 470, 320, 250 & 210 (3, 19, 30, 45% surface coverage)	Orthopaedic implants	No sign. effect on hOB adhesion and cytokine production	83
	SiO ₂ nanoparticle adsorption+ sintering.	~63.7	80?	Random; 0–21 % coverage	Orthopaedic implants	↓ rat calvarial OB number (0 → 21% coverage)	56
	SiO ₂ nanoparticle adsorption	7, 14 and 21	7, 14 and 21	density gradient random	–	↓ L929 fibroblast cell density (max. 7nm)	97
Electron beam nanolithography with hot-embossing	Nanopits in PMMA .	100	~120	Defined (300 c-to-c) to displaced ordered to random	Orthopaedic implants	from defined to disordered: ↑ hMCS osteoblast differentiation, number of cells	94
Interference UV laser nanolithography with deep reactive ion etching	Sharp-tip nanoposts and nanogrates; SiO ₂ .	50–100, 200–300 and 500–600	–	230 c-to-c	Implants/ Tissue regeneration	↓ fibroblast attachment with increasing nanopost or nanograte height ↑ fibroblast elongation and orientation with increasing nanograte height	90

(-): no effect, †: promotion and ‡: inhibition. OB: osteoblasts, hMSC: human mesenchymal stem cells, PS: Polystyrene, NP: nanoparticle, c-to-c: centre to centre

being the natural extracellular matrix (ECM). The application of a coating aims at providing topography and chemotactic cues in order to promote the recruitment of target cell type(s) and/or to isolate a nonbiocompatible metal implant (component) from the biological environment. Currently, a variety of methods and coating materials are used. Of these, promising examples may be found such as hydroxyapatite, bioactive glasses and carbon based coatings. These are discussed in more detail in the following chapter.

Calcium phosphate based coatings. Besides organic components such as collagen and other proteins bone is mainly composed of nanocrystalline apatite with variable amounts of OH (hydroxyapatite) and CO₃ (carbonated apatite or dahlite)⁹⁸ hence, bone may be described as a natural nanostructured composite material.⁹⁹ Synthetic hydroxyapatite (HA) resembles the bone material to a high degree. HA is usually considered as being osteoconductive.¹⁰⁰ As biomimetic and bioactive material, HA is used in the form of interconnected and highly porous foams to treat various types of bone defects as bone substitutes,¹⁰¹ drug delivery vehicles,¹⁰² and as coating material.¹⁰³ Currently, calcium phosphate coatings are applied amongst other coating compounds to permanent titanium alloy bone implants to enhance osseointegration. Besides a stronger bonding between implant and bone also a decrease in the release of metal ions is achieved.¹⁰⁴ The dissolution rate of calcium phosphate coatings is vastly defined by their degree of crystallinity.^{105,106} The method used to apply this kind of coating greatly affects the type of the resulting topography (surface structure and chemistry). Of such methods plasma spraying, sol-gel dip coating or mineral coating via incubation in calcium and phosphate containing fluids or electrochemical deposition are all commonly used in industry and research labs. Depending on the application procedure, a different calcium phosphate layer varying in composition, thickness (20 nm–100 μm) and surface structure is obtained resulting not only in differences in cell reactions but also in degradation behavior and adhesion of the coating layer to the substrate.^{104,106–108} Optimal adhesion is currently achieved by reducing the layer thickness and by the introduction of interlayers such as a 1:1 mixture of TiO₂ and HA.¹⁰⁴

Controversial findings regarding the extent of the positive effects of calcium phosphate coatings *in vitro* on osteoblast performance^{109–111} and in animal and human studies on osseointegration (bone to implant contact) and long-term clinical success have been reported.^{112–113} Some evidence exists that differences in cell/host responses might be due to surface structure with nanostructured surfaces promoting MSC proliferation and osteoblast adhesion in comparison to microstructured HA.^{23,111} Some attempts have been made to improve this kind of coating by including osteogenic factors like bone morphogenetic proteins with the aim to increase the biomimetic nature of such coatings.¹¹⁴ Calcium phosphate coatings possess the advantage that their characteristics can be additionally modified by the inclusion of other bioactive or layer stabilizing materials such as SiO₂, ZrO₂, TiO₂, fluorine, and magnesium.^{115–118}

However, also antibiotic compounds such as silver may be incorporated in the coating mixture¹¹⁹ to overcome infections. In case of HA coated implants it has been reported that these infections are more prevalent compared to non-coated implants.¹²⁰ Further approaches are a subsequent specific chemical functionalization of the coating layer¹²¹ or as mentioned above by adsorption of bioactive substances to the layer^{122–124} resulting in a multifunctional HA coating. The long-term *in vivo* success of these multifunctional coatings still remains to be elucidated.

One potential interesting approach is combining calcium phosphate with bioglass. Bioglass coatings are known to promote *in vitro* cell proliferation and differentiation of osteoblastic cells as well as *in vivo* bone formation (e.g., bioactive glass coated surfaces versus noncoated Ti alloy surfaces^{125,126}). Furthermore, evidence was found that angiogenesis is promoted by bioactive glasses.¹²⁷ Contradictory results have been published regarding the *in vitro* and *in vivo* performance of bioglass relative to those of hydroxyapatite coated surfaces.^{126,128–130} However, overall a clear improvement in bioactivity resulting from the application of bioactive glasses may be perceived. Tan et al.¹²⁹ found that HA/bioglass composite coatings compared to pure HA and bioglass coatings were persistently superior with regard to both osteoblast response and biochemical stimulation.¹²⁹ Xie et al.¹³¹ showed that in animal studies a similar nanocrystalline composite coating resulted in increased bone ingrowth after *in vivo* implantation in rabbit condylar bone in comparison to hydroxyapatite only coated titanium alloy.

Although the potential advantages of calcium phosphate based coatings for osseointegration have been recognized, a systematic evaluation regarding the surface characteristics and the long-term effects is still missing. Additionally, the bioactivity of such coatings is primarily evaluated and optimized through *in vitro* tests whereby, and despite undisputed value, the findings of such tests may not be fully extrapolated to an *in vivo* situation.¹³²

Carbon-based Coatings

C:H, DLC and NCD coatings. Amorphous hydrogenated carbon (a-C:H) (having no long range crystalline order), diamond-like carbon (DLC) and nano-crystalline diamond (NCD) are hard, un toxic and highly chemically inert materials suitable for coating of implant surfaces.¹³³ Upon deposition, DLC and a-C:H coatings can be present in uniform thickness thus maintaining the geometrical features of the underlying substrate. NCD coatings, on the other hand, may provide additional bioactive and nano-scale surface roughness due to the formation of nanopillars on the surface during the deposition process. All three types of carbon coatings can be used as protective layer and to reduce the corrosion and wear formation at the articulating surfaces of implants. More importantly, these carbon based coatings may greatly enhance the bioactivity of the underlying non- or less biocompatible materials which, otherwise, possess superior long-term mechanical characteristics (e.g., cobalt-chromium-molybdenum).^{133–136} Additionally, further enhancement of a-C:H and DLC coatings bioactivity has been

achieved by incorporating other components such as titanium and silicon into the coating.^{134,137} To improve the adhesion of carbon based coatings, interlayers of silicon or of carbide-forming metals (e.g., Al, Ti, Cr, W) between the substrate and the carbon coating¹³⁸ can be introduced. However, these carbon based coatings have been shown to delaminate if a defect in the surface is present due to the long-term instability of the currently used metal-carbon interlayer thus limiting their immediate application for biomedical implants.^{138,139} Partially delaminated surfaces may cause excessive wear in load bearing articulating implants. Therefore, large efforts were made to improve this interlayer. Recently, Falub et al.¹⁴⁰ developed and analyzed a new strategy to improve DLC coatings by integration of a 90 nm Si-DLC interlayer between the CoCrMo and DLC. This modification increased the threshold strain energy release rate G_{TH} of 60 J m^{-2} up to 470 J m^{-2} , which is an improvement by a factor of 8.¹⁴⁰

Carbon nanotubes. Carbon nanotubes (CNT) exhibit a unique 1D hollow structure and extraordinary mechanical, electrical, thermal, and optical properties that make them one of the most promising engineered nanomaterials for a range of technical and biomedical applications. CNT coatings represent an example of noncrystalline carbon coatings with the main advantage of hardness and chemical stability. Since the description of CNTs in 1991 by Iijima¹⁴¹ the number of new material concepts including those for medical use is constantly increasing. CNT consist purely of carbon atoms arranged in a hexagonal lattice that is rolled up to a single cylinder of nanoscale dimensions (single-walled CNT, SWCNT) or a nanotube of multiple concentric graphene layers (multiwalled CNT, MWCNT). The length of the tubes may range from few nanometers to few millimeters. Both SWCNT and MWCNT types can be produced by electrical arc discharge, laser ablation or chemical vapor deposition (CVD) techniques with the latter allowing for the large-scale and low-cost synthesis of these materials, a prerequisite for their widespread application.¹⁴²

Because of their fibrous structure, CNT coatings add a nanostructure to surfaces whereby the fibers may be randomly oriented or aligned. It has been shown that CNT fibers exhibit organizational patterns reminiscent of those seen in bone collagen matrix. This may explain the capacity of CNT coatings in supporting cell adhesion and, in the case of aligned CNT fibers, positively influencing cell orientation and outgrowth direction.¹⁴³⁻¹⁴⁵ It has been shown that SWCNT functionalized with carboxyl groups can be readily incorporated into Type I collagen scaffolds without affecting cell viability or proliferation.¹⁴⁶ MWCNTs have been reported to accelerate *in vivo* ectopic bone formation by deposited rhBMP-2/collagen. MWCNT's adjoining bone induce little local inflammatory reaction, show high bone-tissue compatibility, permit bone repair and became integrated into new bone.¹⁴⁷

The advantage of such composite materials lies in their improved mechanical properties and an enhanced substrate-native ECM interaction leading, ultimately, to a better cell recruitment and adhesion.¹⁴⁸ Balani et al.¹⁴⁹ used plasma

spraying for distributing MWCNT within hydroxyapatite coatings. The presence of CNTs positively influenced the crystallinity of the hydroxyapatite, which according to the authors, indicates that CNTs promoted the nucleation/precipitation of hydroxyapatite crystals. In a similar study chemical carboxy-functionalized SWCNT exhibiting negative groups at the surface attracted calcium and lead to self-assembly of hydroxyapatite¹⁵⁰ supporting the concept of using CNT based scaffolds for bone therapy. Layer-by-layer assembled CNT composite induced osteoblast differentiation and matrix mineralization compared to pure titanium or cell culture plastic as substrate.¹⁵¹ In addition to applications in bone regeneration, scaffolds containing chemically functionalized CNTs have been shown to be promising substrates for neuronal growth.¹⁵²⁻¹⁵⁵ Therefore, and based on promising findings, pure CNT and CNT containing coatings are currently evaluated as strong candidates for neural, orthopaedic implant, and tissue engineering scaffold functionalization.¹⁵⁶⁻¹⁵⁹

Especially due to the persistent nature of CNT's, there are still several important challenges and open questions that remain to be addressed carefully to allow the safe and successful use of CNT in biomedicine such as a detailed understanding of biocompatibility, biodistribution, and biodegradation of CNTs. For instance, for MWCNT-chitosan (CHI) scaffolds it was reported that disassembly of the scaffold structure resulted in dispersion away from the implanted scaffold of some clusters of MWCNT/CHI aggregates into the newly regenerated and small MWCNT/CHI aggregates in the surrounding tissue.¹⁵⁹ Most of MWCNT/CHI forming the scaffold structure migrated from the implant zone, most likely by transfer into the blood circulation system, which may induce adverse effects at remote locations. In the circulation, interactions of released CNTs with blood constituents may induce hypothetically opsonization, blood coagulation and activation of the complement system or immune competent cells.¹⁶⁰

Various reports have highlighted the potential adverse health effects of free and respirable CNT's.¹⁶¹⁻¹⁶⁴ Such findings must, therefore, be taken into account with increased use of CNT species in the field of nanomedicine. We have shown that some CNTs may directly affect basic cell functions,^{163,165-167} depending on the state of agglomeration of the CNTs¹⁶⁵ and the degree of CNTs contaminations.¹⁶⁸ However, recent studies on CNT cytotoxicity showed low or no acute effect on heart cells^{169,170} or human Jurkat T cells being an accepted *in vitro* model for the immune system.¹⁷¹

In short, further evaluation of the long term effects together with the use of appropriate animal models remains a must to realize the full potential of CNTs in the field of nanomedicine.

BIOINSPIRED SURFACE MODIFICATION AND ARTIFICIAL ECM

After implantation an inflammatory response is a common feature of surgical trauma and is a part of the healing process. This response may be strongly intensified due to surface properties of the implanted biomaterial. Attempts have

TABLE II. Examples of Some Biodegradable Fiber Scaffolds and Their Possible Applications

Material	Fibers Diameter (nm)	Orientation	Type	Seeded Cells	Possible Application	Citation
Collagen I	50–300	Random/uniform	Biological	Rabbit conjunctiva fibroblasts	n.d.	176
Collagen I	30–50	Uniform	Biological	Rabbit corneal fibroblasts	Corneal tissue replacement	177
PLLA	500	Random/uniax	Synthetic	MSC	Vascular graft	178
Poly(ester urethane) Urea (PEUUR)	280–2300	Uniform	Synthetic	MSC	Ligament	179
PLC/collagen	300	Uniform	Blend	Human skeletal muscle cells	Muscle tissue	180
PLC/collagen	500–600	Uniform	Blend	Neurons, Schwann cells	Nerve implants	181
PLC/gelatin	400–600	Random	Blend	MSC	Bone	182
Poly(α -hydroxy esters)	300–1500	Random	Synthetic	Chondrocytes, MSC	Bone, cartilage	183
PLC	700	Random	Synthetic	MSC	Bone, cartilage	184–186
PLC/collagen/PES	200–1500	Random	Synthetic	MSC	Liver	187
Collagen I	140–700	Random	Biological	MSC	n.d.	188
[P(LLA-CL)]	200–700	Random	Synthetic	MSC	n.d.	188

Random: random oriented; Uniform: uniformly aligned; Uniax: uniaxially aligned. MSC: mesenchymal stem cells.

been made to prepare materials that mimic the natural ECM regarding its structural and/or biological properties in order to reduce the duration and magnitude of the inflammatory response to a more physiological extent and with this promoting optimal tissue integration. Numerous concepts have been evaluated in order to develop functional and instructive bioengineered cellular nano environments with controlled physical, mechanical, and chemical parameters for biomedical applications for different tissues including bone regeneration. A key characteristic of ECM is the 3D nanofibrillar architecture consisting of soluble and fibrous proteins, proteoglycans, glycoproteins, and in case of bone of the inorganic component hydroxyapatite. Within the body, the ECM may assume different characteristics depending on the organ or tissue function (cornea, tendon, cartilage, bone, etc.). These ECM types are characterized by different length scales, layers, and morphologies.¹⁷² Therefore, the desirable characteristics of a scaffold are strongly dependent on their end use, that is, the type of target tissue. The most important criteria that a scaffold of interest should fulfil are: biocompatibility, biodegradability, 3D structure, nonimmunogenicity, noncorrosive properties, sterility, high surface to volume ratio, porosity with interconnected pores, modifiable surface and adequate mechanical properties¹⁷³ but also its bioactivity. Several methodologies have been introduced to produce biomimetic surfaces addressing different aspects of the natural counterpart such as nanofibrous/hydrogel and/or bioactive molecules coatings [e.g., growth factors, cell binding motifs such as arginine–glycine–aspartic acid (RGD) peptides]. Some of these technologies used for bone are described in the following sections.

Electrospun nanofibers

Electrospinning^{174,175} has been shown to be a very simple, efficient and cost-effective method for producing continuous

fibers on top of surfaces or as standalone cell scaffold. Electrospinning enables most, if not all of these requirements as a versatile method to fabricate nanofibers of various materials from polymers to ceramics, and in the range of fiber diameter from 3 nm to several micrometers. Electrospun nanofibers provide high surface area-to-volume ratio and can be used to produce high porosity scaffolds for tissue engineering. Such characteristics are critical in permitting the cellular colonization into the depth of the structure together with the efficient supply with oxygen and nutrients. For an overview of nano fibrous scaffold see Table II.

Nanofibrous structures produced by electrospinning provide attractive ECM conditions for the anchorage, migration and differentiation of tissue cells, including those responsible for the regeneration of bone.¹⁸⁹ As bone tissue is essentially composed of organic and inorganic nanocomposites, ECMs ought to be designed to have the mechanical properties needed to sustain loads and should be favorable for recruiting osteoblasts and/or mesenchymal stromal cells.¹⁸⁹

Naturally derived as well as synthetic nondegradable polymers are primarily used for electro-spinning of nanofibrous scaffolds. Current trends appear to favor the use of biodegradable polymers, such as collagen, allowing better infiltration of cells into the scaffold as opposed to using nondegradable polymeric base materials.¹⁹⁰ Additionally, the base material is eliminated through biodegradation after fulfilling its function thus eliminating potential foreign-body/device-dependent complications. In this respect, several in depth reviews highlighted the various polymer species used for the fabrication of nano-fibrous scaffolds for tissue engineering and drug release from electro-spun fibers.^{174,175,190–196} To fine-tune the functional and mechanical properties of such scaffolds in relation to their intended application, different approaches have been developed. For example, electrospinning of polymeric blends consisting of two or more

biocomposites, and core-shell structures (multiaxial/ coaxial electro-spinning), and the addition of nanoparticles,^{190,197,198} such as nanohydroxyapatite¹⁹⁹⁻²⁰⁴ and nanosilver²⁰⁵⁻²⁰⁷ as well as SWCNTs.²⁰⁸ Further functionalization of electrospun fibers by coating, incorporation of drugs and proteins, short amino acid sequences or growth factors was also reported.^{191,209-217} 3D nano fibrous scaffolds with patterned micropores were also produced by using UV photolithography.²¹⁹

Pure PCL nanofibrous scaffolds have been investigated for bone formation *in vivo* in a rat model.¹⁸⁶ Adhesion, growth and osteogenic differentiation of human mandible-derived mesenchymal stromal cells (MSC) could be further increased by incorporation of gelatine in the PLC nanofibers in comparison to PLC-only nanofibers.¹⁸² Other approaches to increase cell adhesion have been shown by Chan et al.¹⁸⁸ When compared to 2-D plastic, glass or collagen and gelatine-coated glass substrates, the nanotexture and chemistry of the collagen and collagen-coated poly(L-lactic-co-ε-caprolactone) [P(LLA-CL)] nanofibers clearly influenced early (10-30 min) recruitment of MSC.¹⁸⁸

As the ideal artificial ECM for bone tissue regeneration would typically form a nanoscale organized composite between the inorganic and organic ingredients, to combine both hydroxyapatite (HA) and fibrous organic constituents has been attempted in numerous studies.¹⁸⁹ For example composite nanofiber scaffolds PLA in combination with demineralized bone powders exhibited stronger osteoinductive effects *in vivo* in a rat model when compared to PLA-only scaffolds.²²⁰

Mechanically, the organic fibrous network provides resilience, while the inorganic crystals harden the matrix, in combination contributing to a strong and tough ECM.²²¹ The use of bioactive inorganics with natural or synthetic biopolymers is considered a promising strategy to develop artificial matrices for bone tissue regeneration.¹⁸⁹ Electrospinning of such composite solutions, however, has not been easily implemented in the production of nanofibrous structures. This process will likely gain momentum with improvement of preparation of fine nanocrystalline particles and subsequent homogeneous dispersion within the polymer solutions. When HA crystals of tens of nanometers in size were homogeneously dispersed in a hydrophobic PLA solution by using a surfactant that mediates the interface of the hydrophobic solution and the hydrophilic nanocrystals a homogeneous nanosized fibrous scaffold could be produced.^{189,222} Ultrafine CaCO₃-particles have also been successfully incorporated within the biopolymers composition to form electrospun fibers.²²³ Employing similar strategies many articles have reported nanocomposite electrospinning using biodegradable synthetic polymers with bioactive inorganic nanoparticulates (e.g. HA, tricalcium phosphate, bioactive glass) and most of the nanocomposite fibers resulted in improvement in the mechanical properties and/ or bone cell function.¹⁸⁹ As an ideal biomimetic approach HA was precipitated *in situ* from Ca and P precursors within gelatin or collagen solutions and subsequently electrospun into a nanofibrous mesh.^{204,222,224}

As a further approach, a silicon-based inorganic precursor, glycidoxypropyl trimethoxysilane, was homogenized with gelatin, which was then aged to form siloxane groups and linkages with the amino acids of gelatin to generate a hybridized structure. This material was used for electrospinning and resulting meshes showed an excellent ability to form bone mineral.²²⁵

Numerous other approaches for electrospinning of composite materials for bone tissue regeneration have been reviewed by Shin and coworkers.¹⁸⁹

More recent advancements in the field of electrospinning of nanofibers for bone regeneration are: surface mineralization of nanofibers,²²⁶⁻²³⁰ tethering of cell adhesion proteins or amino acid sequences to nanofibers^{213,231-235} as well as functionalization of nanofibers with bone-promoting drugs such as BMP-2.^{236,237} Further advancement of the electrospinning technology such as dual-source dual-power electrospinning,²³⁸ fabrication of porous electrospun nanofibers²³⁹ will allow the development of new multifunctional scaffolds for bone regeneration.

Other nanofiber, ECM-mimicking composites

The most prominent examples of nanofiber composites not made by electrospinning include acellular tissue derived matrices,²⁴⁰ natural hydrogels (like agarose and collagen) and artificial synthetic hydrogels. Artificial synthetic hydrogels have the advantage of comprising well-defined components. They are also synthesized from inert synthetic molecules such as poly(ethylene glycol) enriched with specific ligand molecules that have been designed to provide cues to the cell at the nanoscale.²⁴¹ For example, for growth factor administration, the growth factor can either be freely embedded in the hydrogel or bound to it.²⁴² Such smart hydrogels can be produced through highly controlled and selective reaction schemes, such as Click reactions (the chemical synthesis of compounds and combinatorial libraries through heteroatom linking) efficiently linking small molecular subunits,²⁴³ and physical crosslinking (such as hydrogen bonding). Furthermore, protein folding and protein-protein interactions can be used to create well-ordered networks at the molecular scale. This approach has been used to create a synthetic hydrogels from the self-assembly of leucine zipper domains (a protein motif that facilitates protein-protein interactions) whereby the rate of gel degradation and mass loss can be precisely controlled.²⁴⁴ In addition to controlling the structure and chemistry of synthetic hydrogels, advanced gel materials can respond to stimulation allowing the manipulation of the temporal and spatial availability of bioactive moieties in the nanoscale dimension within the cellular microenvironment. Novel concepts for tissue engineering also included proteolysis susceptible chemical crosslinks in poly(ethylene glycol) gels permitting cell-initiated proteolytic processes that occur in native tissues enhancing, subsequently, cell colonization of the synthetic network.²⁴⁵⁻²⁴⁷ Calcium-sensitive protein building blocks²⁴⁸; fibrinogen²⁴⁹; single-stranded DNA components²⁵⁰ or fibrin-analogues²⁵¹ can also be incorporated to expand or contract in response to external or cellular

triggers. With this for instance the release of biomolecules may be achieved on demand.

So far, positive effects on the biological environment have been proven mainly using *in vitro* systems. In the coming years it needs to be proven to what extent these surface modifications have an positive effect on osseointegration and long-term success rate of permanent implants.

Surface biofunctionalization by introducing biomolecules

A functionalization using specific bioactive biomolecules (proteins, peptides, DNA, etc.) represents the (with respect to size) smallest surface modification. One simple method to immobilize these molecules is by dip coating resulting in their adsorption. This method has, however, the disadvantage that after implantation these molecules may be replaced by other body fluid components competing for the implant surface space. This may be one of the reasons why for example Schliephake et al.²⁵² could not detect any effect of surface biofunctionalization by adsorbed collagen, rBMP and/or RGD peptide to dual acid-etched titanium screws in a dog model after 1 and 3 months of implantation. Thus a stable immobilization might be needed to achieve positive effects. The covalent binding of biomolecules to the surface using linker molecules such as 3-aminopropyltriethoxysilane,²⁵³ N-(2-aminoethyl)-3-aminopropyl-trimethoxysilane and 4-(N-maleimidomethyl) cyclohexane-1-carboxylate (sulfo-SMCC)²⁵⁴ or, more recently, dopamine²⁵⁵ would lead to a more stable immobilization/surface modification. In various *in vitro* experiments, a positive effect of this kind of coatings regarding cell adhesion and differentiation has been reported^{254,256–260} proving that such molecules, if stably attached have a positive effect. Furthermore, these data suggest that these surfaces may have the potency to promote osseointegration *in vivo*. One of the disadvantages of this methodology is that in order to obtain the surfaces many steps are needed in which partly nonbiocompatible components are used. A solution could represent coupling molecules that do not covalently bind but have the characteristic to strongly interact with the implant surface and by that ensuring a stable binding. Several approaches have been proposed. One is the use of coatings with polymeric brushes such as poly(ethylene) glycol (PEG) as for instance examined by Park et al.²⁶¹ or of poly(L-Lysine)-graft-PEG-RGD peptide as evaluated by Germanier et al.²⁶² Both groups reported that the PEG based linkers increased the chemical stability of the coating and improved osseointegration as shown using animal models.

A very interesting and promising type of self-assembled coatings represents the coating with self-assembled peptide fibers which are functionalized with cell adhesive molecules. By that two aspects of biomimetic coatings are addressed (nanostructure and integration of bioactive molecules). *In vitro* tests revealed that this kind of coating had positive effects on osteoblastic cell adhesion and differentiation.²⁶³

Overall, the biological reaction as well as the stability and by that the applicability of this coating under *in vivo* conditions and their long-term effect on the clinical success

of permanent bone implants has, however, still to be proven. Although a very high standard regarding the possibilities of surface nanofunctionalization could be achieved in the previous decades, a real progress in this field can really be achieved after a systematic *in vitro* and *in vivo* evaluation of these surfaces.

PROGRESS LIMITING FACTORS

The undisputed potency of nanotechnology to dramatically change our world is truly remarkable particularly when such technology is utilized to produce new materials in medicine. The brief state of the art and the examples mentioned in this overview clearly underline this. The emerging field of implantable materials in nanomedicine, however, is still in its infancy. Nearly, no systematic evaluation of the various materials is available, neither *in vitro* nor *in vivo*. The question is what impact the development of a new fancy surface for improved of implant and scaffold surface design really has, if no ranking in the biological performance is made relative to defined and commonly used reference surfaces and materials. Furthermore, the performed *in vivo* studies are in most cases especially focussed on the effects of the new surfaces on early stages of osseointegration and do not aim to make a prognosis on the long-term success. This certainly makes sense for degradable implants supporting bone regeneration, however, not for permanent implants. Unstable coatings may improve osseointegration of permanent implants without ensuring bone formation at the implant surface later on during the bone remodelling process at which time point the coating is degraded. For the long-term prognosis of the fate of the implant the tissue formed during late stage bone remodelling is by that certainly equally important. This fact is in our opinion often underestimated.

Current *in vitro* tests being used to select the best surfaces for further *in vivo* testing also have their clear drawbacks. Even by using the simplest set-up, that is, investigating the cell-surface interaction using solely one single cell type, a comprehensive insight into the exact mechanisms by which nanoscale surface topography regulates cell behavior is still lacking. So far it has only been shown how complex and manifold cell surface interactions are and that by minute variations in micro- and nanocues and their order different cell reactions may be evoked. Many steps still have to be undertaken to be able to steer the cell fate even in a mono cell type culture although some ideas in this regard have been developed.^{75,82,264} The *in vivo* situation is more complex and characterized by the presence of more than one cell-type. Different cell types may interact and compete to colonize the implant surface.²⁶⁵ Here, it is primarily not important that for instance cells of the osteoblast lineage can perfectly adhere, proliferate and differentiate on an implant that need to be osteointegrated (as currently is assumed and evaluated, e.g., Ref. 266) but that relative to the other competing cell types (like fibroblasts) osteoblastic lineage cells have a clear advantage. Only by including this population dynamic aspect one can make a prognosis regarding a material's biocompatibility according to the

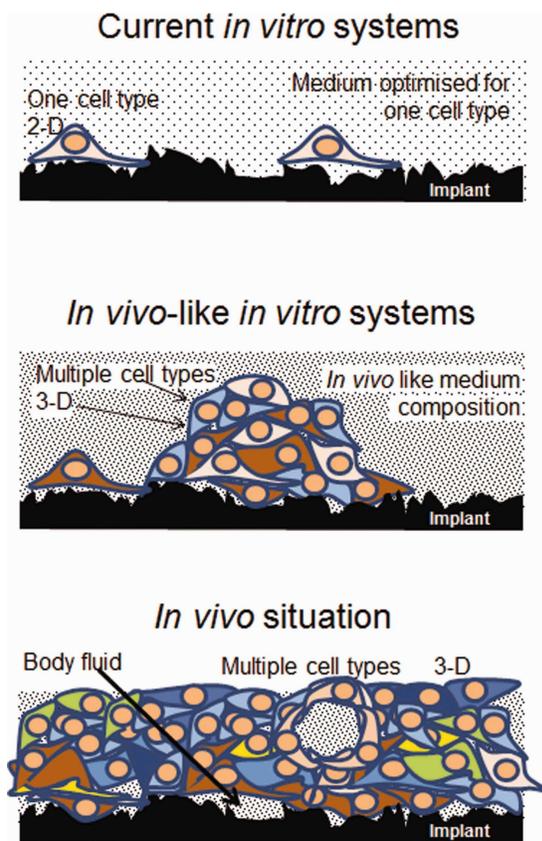


FIGURE 2. Schematic description of current and future *in vitro* test systems for evaluating implant devices in comparison to the *in vivo* situation after implantation. Different colors of the cells represent different cell types. [Color figure can be viewed in the online issue, which is available at wileyonlinelibrary.com.]

definition of Williams referring to the ability to incorporate with the desired degree in the host.²⁵ Therefore, current *in vitro* cell culture tests are far from optimal and their prognostic value for animals and humans is highly questionable.¹³² Besides this it is not known which *in vitro* parameters can be taken as predictive parameter regarding which tissue is formed after implantation at the tissue-implant surface interface. Here, new concepts have to be developed mimicking more appropriate the niche in which the implant is placed, for example, by using multiple cell types to include the interaction and competition between the cell types at the implant surface,^{265,267,268} by adding the third dimension²⁶⁹ and the *in vivo*-like composition of the extracellular fluid^{51,270,271} (Fig. 2). These new concepts and parameters have to be evaluated and validated with respect to their prognostic value for the *in vivo* situation using animal models and by using clinical data of human studies and analysis of retrieved implants. At the first glance it leads to believe that focussing on the development of an improved *in vitro* evaluation set-up may retard further progress in nanotechnology. However, it finally—and only under this premise—will enable the superior benefit of the full potential and all possibilities that nanotechnology offer.

CONCLUSIONS

Further research in this area is still to be conducted to define optimal cues steering desired cell/host reactions at the osteo—implant interface. However, it is clear that nanoscale surface topography and functionalization significantly influences cell behavior *in vitro* and *in vivo* and may, potentially, be utilized as powerful tools to enhance the bioactivity and/ or integration of implanted devices. Nanoscaled surface design: a revolution for bone-related implants and scaffolds? This is still an open question that may not be answered yet even following a comprehensive literature review. The wealth of data nonetheless, provides enough evidence that this revolution may take place in the near future. The lack of systematic evaluation of the “fancy” nanotechnologically produced surfaces and materials remains a big hurdle, in fact a bottle neck, in developing nanoscaled biomimetic medical devices (for bone tissue regeneration and long-term implant osseointegration; for soft issue integration and inhibited tissue integration for short term implants) to their full potential. With respect to *in vitro* tests it must be concluded that such test after many years of research are still in their infancy and a dramatic evolution is needed to enable prognostic statements with respect to the fate of a medical device after implantation. New *in vitro* configurations, taking the *in vivo* aspects of the target tissue into account may certainly boost the kind of statements that can be made. It is clear that only by improving *in vitro* test set-ups the foreseen quantum leap in implant and scaffold design-paradigm based on nanosized cues may materialize. Generally, improved biological testing may finally render it possible to abandon the road of empirical optimization and step over onto the track of knowledge-based implant and scaffold design.

ACKNOWLEDGMENTS

The authors thank Dr. Magdalena Obarzanek-Fojt for critical reading of the manuscript.

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