

Mechanical Properties of Ag-Doped Top-Seeded Melt-Grown YBCO Pellets

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In the present work we report the mechanical properties of *ca(b)*-planes of Ag-doped top-seeded melt-grown YBaCuO (YBCO) pellets at different concentrations. Hardness and elastic modulus were obtained by instrumented indentation and fracture toughness by conventional Vickers indentation. Hardness profiles for both planes indicated values between 7-8 GPa at deep tip penetration. Significant differences in elastic modulus were observed as a function of Ag content for the *ab*-plane while no difference were seen for the *ca(b)*-plane. Doping with 5 wt. % Ag₂O increases the hardness and elastic modulus for the *ab*-plane in relation to the undoped sample due to Ag solid-solution hardening. Indentation fracture toughness rises with Ag doping for the *ab*-plane. Intensive plastic deformation was observed in *ca(b)* plane for conventional Vickers indentation.

Keywords: YBaCuO; Anisotropy; Hardness; Elastic modulus; Instrumented indentation; Fracture toughness

1. INTRODUCTION

Despite its very fascinating applications in transport processes like supporting high critical current density and trapping of high magnetic fields at low nitrogen temperature, high- T_C superconductors must have good mechanical and tribological performance for actual technological applications. Therefore, the study of mechanical properties of these compounds, such as of the hardness (H), elastic modulus (E) and fracture toughness (K_{IC}), is very crucial [1, 2].

Melt processed high- T_C compounds have its mechanical properties affected by the melting procedure that creates defects like pores, cracks and oxygen vacancies [3]. In order to decrease these defect densities and to improve the mechanical properties, it is indicated to dope the high- T_C matrix with Ag without loosing the transport properties [2-4]. The doped Ag-YBCO structure has Ag inclusions in addition to the Y211 grains in the Y123 matrix. These inclusions are formed if the Ag content surpasses the Ag solubility limit in the YBCO structure [3, 4].

Bulk hardness of YBCO determined at room temperature has been mostly obtained by conventional Vickers measurements and the values are in the range from 5 to 8 GPa [5, 6]. Elastic modulus values measured in the range from nitrogen to room temperature and having a broad interval between 100-160 GPa [7].

In the present work different Ag₂O contents (0%, 5%, 10% and 15 wt. %) were introduced in the precursors oxides in order to form textured Ag-doped YBCO pellets. Subsequently, the hardness and elastic modulus were measured by instrumented indentation on *ab* and *ca(b)*-planes. The fracture toughness K_C was also calculated in *ab*-plane by conventional Vickers indentations.

2. EXPERIMENTAL PROCEDURE

Single domain melt-textured YBCO pellets have been prepared by the top seeding technique using melt-textured NdBa₂Cu₃O_{7- δ} seeds [3, 4]. Commercial powders of YBa₂Cu₃O_{7- x} , Y₂BaCuO₅, CeO₂ and Ag₂O with purity of 99.9 % were the precursors. The samples composition were 70 wt. % YBa₂Cu₃O_{7- x} + 30 wt. % Y₂BaCuO₅ doped with 1 wt. % CeO₂ and 5, 10 or 15 wt. % of Ag₂O. The electrical characterization of these samples (not here shown) was performed with low-frequency-low-current AC technique that employed a lock-in amplifier as a null detector. For all of the Ag doped YBCO samples an onset resistivity transition temperature around 92 K was observed.

Room temperature hardness and elastic modulus profiles were determined by instrumented indentation following the Oliver and Pharr method [8]. The diamond tip was a Berkovich type and the applied loads ranged from 2.5 to 320 mN. At these applied loads, near surface and bulk regions could be analyzed. The values here reported are the average at each tip depth obtained from a matrix indentations (5x5) at different regions on the *ab* and *ca(b)* planes. This procedure was used to check surface homogeneity in respect to the seed position. The fracture toughness was obtained by 0.5 N Vickers indentations and using the relation according to Anstins *et al.* [9]:

$$K_C = \alpha \left(\frac{E}{H_V} \right)^{\frac{1}{2}} \cdot \frac{P}{c^{\frac{3}{2}}} \quad (1)$$

where α is a geometrical constant equals to 0.016 ± 0.004 , c is the radial crack length and P is the applied load. Impressions morphology was observed by scanning electron microscopy (SEM).

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3. RESULTS AND DISCUSSION

Typical Berkovich indentations for pure YBCO in *ab* and *ca(b)* planes are shown in Figs. 1a and 1b, respectively. Cracks nucleated by the indentations are observed around the tip impressions on the *ab*-plane (Fig. 1a). Moreover, there is a tendency of the cracks direction to follow the indenter diagonals or/and along specific crystallographic planes. These crystallographic orientations are reported in the literature as $\{100\}$ planes [10]. For the *ca(b)*-plane (Fig. 1b), no cracks were nucleated around the impressions.

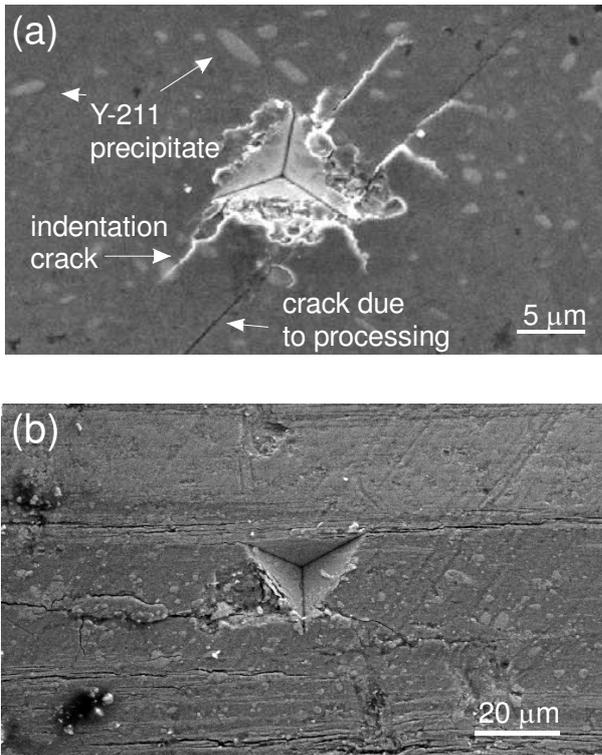


FIG. 1: SEM micrographs of 320 mN Berkovich indentations for (a) *ab*-plane and (b) *ca(b)*-plane of pure YBCO.

The Figs. 2a and 2b show typical Vickers indentations performed on *ab* and *ca(b)*-planes of YBCO with 15 wt. % Ag_2O in, respectively. In agreement to the observed in pure YBCO, cracks are nucleated in the *ab*-plane but not in the *ca(b)*-plane. However, in the *ca(b)*-plane it is now observed that the indented material is crushed and displaced around the impression as has been observed in lamellar materials [11]. In the present case, the use of indenters of different geometry is not responsible for the difference in the observed cracking behavior between the planes. Vickers indentations were performed on *ab* and *ca(b)*-planes of pure YBCO and cracks were only observed in the *ab*-planes. Moreover, the Berkovich indenter has the same depth-to-area relation in respect to the Vickers indenter and consequently an equivalent behavior in relation to crack nucleation would be expected.

Figures 3a and 3b show typical load/unloading curves at the maximum applied load for pure YBCO and for different Ag

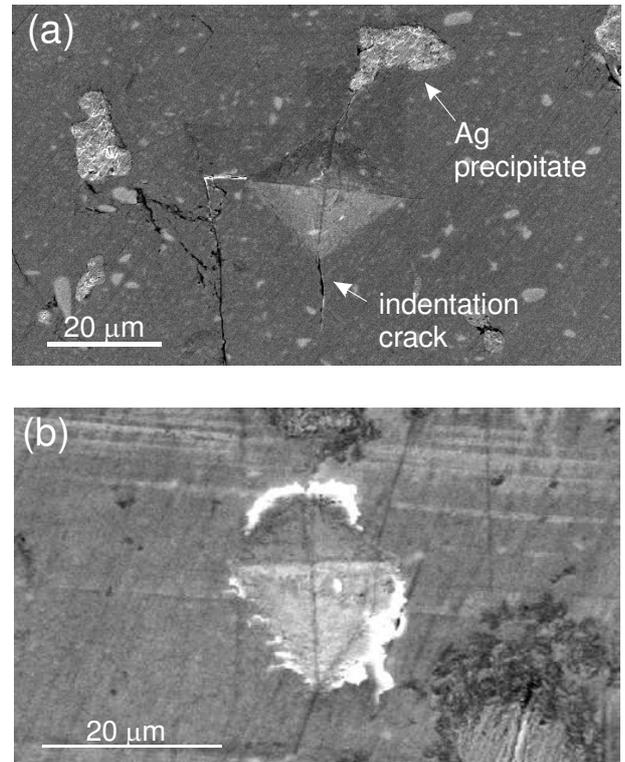


FIG. 2: SEM micrographs of 1 N Vickers indentations for (a) *ab*-plane and (b) *ca(b)*-plane of YBCO with 15 wt. % Ag_2O .

concentration in *ab* and *ca(b)*-planes, respectively. The shallowest tip penetrations for both planes were those with 5 wt. % Ag_2O concentration. Meanwhile, the penetrations depth of samples with 10 and 15 wt. % Ag_2O were higher than that for pure YBCO samples. Another point is that for both planes no tip incursions (pop-ins) were observed in the loading curves for the applied load. This means that no chipping occurred as a result of lateral crack detachment during the indentation tests [12].

Hardness profiles obtained by instrumented indentation are shown in Fig. 4 for both planes. Independent of the indented plane, the hardness profiles have a tendency to reach a constant value with deeper tip penetrations. Fig. 4a shows hardness profiles for *ab*-plane as a function of the tip penetration for pure YBCO and Ag-doped samples. It can be observed that at shallower depths (up to 400 nm), the hardness is slightly higher than at deeper regions. This can be attributed to the indentation size effect and/or to the presence of defects or thin films at near surface region. The presence of defects can be those produced during polishing and, the films are due to the existence of insulating hydroxides and/or thin carbonate films formed as result of atmospheric exposure [13]. At deeper regions (~ 1300 nm), the hardness is around 9 GPa for low Ag content and 7 GPa for the highest one, while for pure YBCO the value is 8 GPa. These differences among the hardness at different Ag contents can be attributed to a solid-solution hardening. This mechanism is possible because Ag atoms can be present within

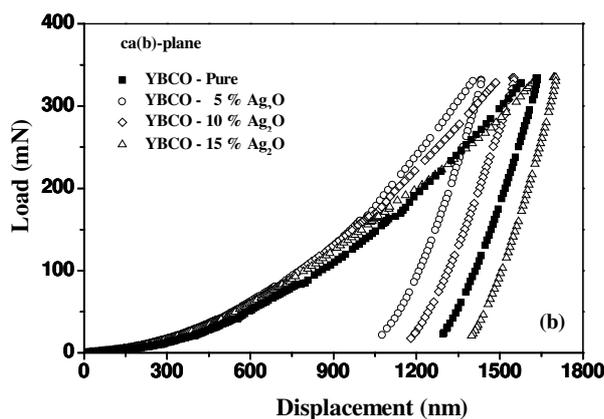
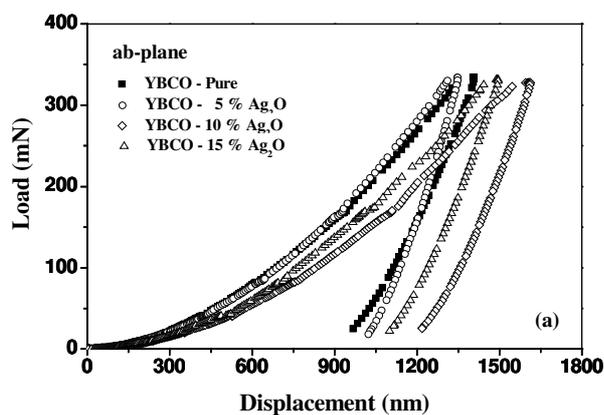


FIG. 3: Typical load-unloading curves for different Ag-doped pellets: (a) *ab*-plane and (b) *ca(b)*-plane.

the $\text{YBa}_2\text{Cu}_3\text{O}_7$ grains, possibly in a substitutional type creating a $\text{YBa}_2(\text{Cu},\text{Ag})_3\text{O}_x$ stoichiometry [14]. The Ag atoms change the dimensions of the unit cell, because the Ag ion size is larger than that of the Cu ion. It is also reported that Ag atoms saturates at nominal concentrations higher than 2.5 wt.% Ag [14]. According to the literature [15], substitutional ions interact elastically with dislocations and consequently a higher stress is necessary for dislocation movement. In the case of Ag_2O 5 wt.% doping, we expect this interaction yet to promote the maximum hardening. Increasing further the Ag concentration causes Ag precipitation in the bulk that will decrease the hardness.

Hardness profiles for *ca(b)*-plane at different Ag contents are shown in figure 4b. Despite a slightly higher hardness near the surface, the hardness dispersion is now lower than for *ab*-plane. However, hardness of about 6 GPa and 8 GPa were found for the highest and lowest Ag content, respectively. The hardness of *ab*-plane of the undoped YBCO is around 8 GPa while for *ca(b)*-plane is 7 GPa. Ag_2O addition initially increases the hardness but at high Ag_2O content, the hardness decreases as similarly is observed in the *ab*-plane.

Figure 5a shows the elastic modulus profiles as a function of contact depth for the *ab*-plane. The pure YBCO sample has an elastic modulus of 180 GPa at the deepest penetra-

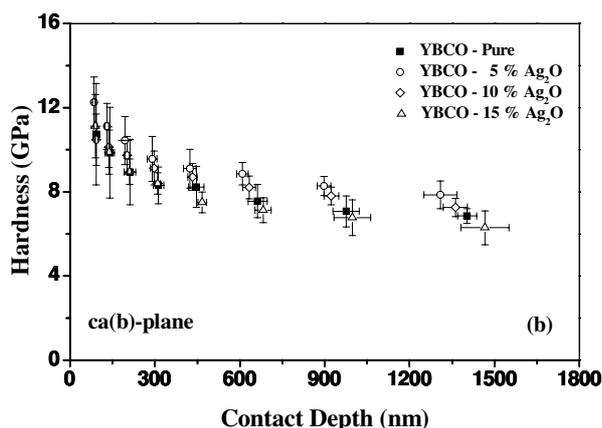
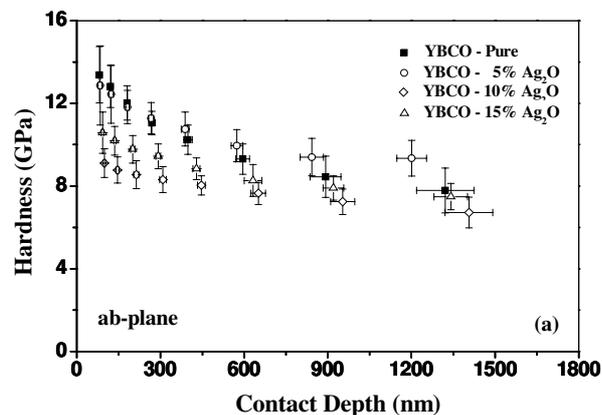


FIG. 4: Profiles of hardness as a function of contact depth for different Ag_2O concentrations: (a) *ab*-plane and (b) *ca(b)*-plane.

tion and this value agrees with literature data [16]. The 5 wt.% Ag_2O sample has the highest value (220 GPa), while increasing the Ag content further decreases the elastic modulus to 140 GPa. Fig. 5b shows the elastic modulus profiles for the *ca(b)*-plane. The hardness and elastic modulus obtained in the present work are similar for *ab* and *ca(b)*-planes in comparison to pure YBCO. However, Ag addition at 5 wt.% Ag_2O during the melting process improves these values in both planes. Particularly, this increase is higher for *ab*-plane than for *ca(b)*-plane.

The mechanical properties measured and then employed to calculate the indentation fracture toughness for the *ab*-plane according to equation (1) are shown in table I. The Ag addition decreases the Vickers hardness, elastic modulus and crack lengths. The fracture toughness increases from $1.43 \text{ MPa}\cdot\text{m}^{1/2}$ for pure YBCO to $1.6 \text{ MPa}\cdot\text{m}^{1/2}$ for 10 wt.% Ag_2O doped YBCO. The fracture toughness obtained in this work is in agreement with values reported in the literature [16-18] for pure YBCO. Yeh and White [18] measured the fracture toughness using SENB (Single Edge Notch Bend) samples. From their work, K_{IC} increased from $1 \text{ MPa}\cdot\text{m}^{1/2}$ for undoped condition to $2.3 \text{ MPa}\cdot\text{m}^{1/2}$ for 30 wt.% Ag_2O . The extrapolated toughness for 10 wt.% Ag_2O concentration from their work yields a value of $1.6 \text{ MPa}\cdot\text{m}^{1/2}$, which

TABLE I: Microscopic mechanical properties: Vickers hardness (H_V), elastic modulus (E), crack length (c) and indentation fracture toughness (K_{IC}) measured on the *ab*-plane.

Sample (% Ag ₂ O)	H_V (GPa)	E (GPa)	c (μm)	K_{IC} (MPa m ^{1/2})
0	5.2 \pm 0.2	177 \pm 10	47.5 \pm 0.4	1.43 \pm 0.02
10	4.1 \pm 0.4	149 \pm 4	43.5 \pm 0.2	1.6 \pm 0.1

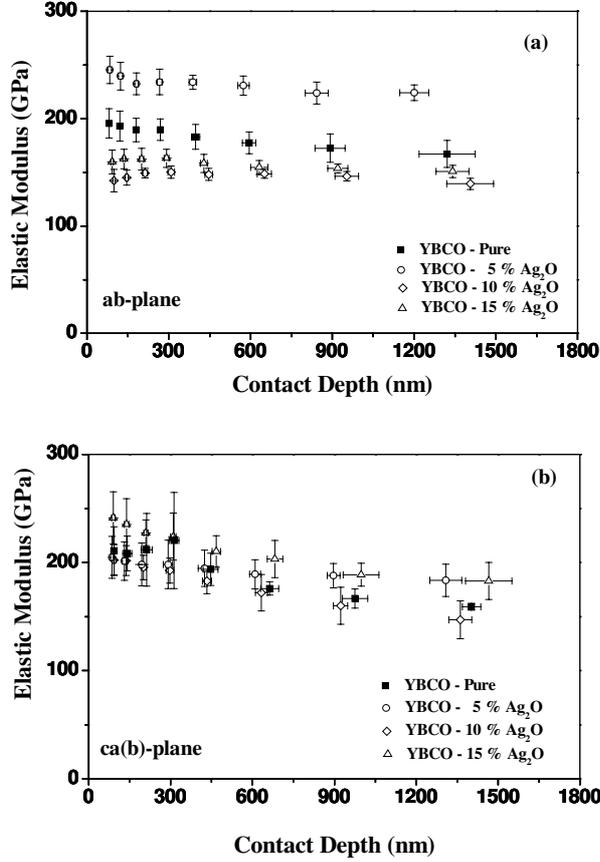


FIG. 5: Profiles of elastic modulus as a function of contact depth for different Ag₂O concentrations: (a) *ab*-plane and (b) *ca(b)*-plane.

is in agreement with the value obtained in this study by nano-indentation methods.

It is known that the addition of Ag causes a reduction in the number of pores and cracks in the YBCO microstructure [16]. Also, the increase of its concentration produces higher tensile and bending strengths [10]. Miyamoto *et al.* [19] observed in melt-textured samples that Ag doping improves the mechanical properties of YBCO and SBCO using a strain gage technique as well as Markov *et al.* [20] noticed an increase

of microplasticity of polycrystalline YBCO ceramic with 3-5 wt. % Ag₂O addition. Tancret *et al.* [16] observed in melt-textured YBCO Ag-doped with Y-211 phase that an addition of Ag results in a reduction in more than 50% in porosity. These authors also reported an increase in grain size, a three-fold increase in elastic modulus, a four-fold increase in fracture toughness and also an approximately five-fold increase in Vickers hardness. Roa *et al.* [21] measured similar values of hardness and elastic modulus, as here reported, by using the same instrumented indentation technique for the *ab*-plane of melt-textured YBCO.

Comparing the different literature data in respect to the mechanical properties of YBCO and Ag doped YBCO, it is observed a wide spread in the values of hardness, elastic modulus and fracture toughness. This can be attributed to the different processing routes employed to produce these materials.

4. CONCLUSIONS

Hardness, elastic modulus and indentation fracture toughness of Ag-doped top-seeded melt-grown YBCO pellets were measured by using indentation technique at room temperature. The maximum bulk hardness and elastic modulus were reached for a concentration of 5 wt.% Ag₂O for *ab*- and *ca(b)*-planes. The hardness of the *ab*-plane was \sim 9 GPa for 5 wt.% Ag₂O concentration while for pure YBCO was around 8 GPa. For higher Ag concentrations, the hardness decreased to 7 GPa. The same behavior was observed for the *ca(b)*-plane, but with smaller hardness values. The differences can be attributed to a solid-solution hardening because the Ag atoms substitute the Cu(1) in the YBa₂Cu₃O₇ matrix. The elastic modulus was also maximum for the 5 wt.% Ag₂O concentration reaching a value of 220 GPa in respect to 180 GPa or undoped condition. The doping with Ag increased the indentation fracture toughness from 1.43 MPa.m^{1/2} for pure YBCO to 1.6 MPa.m^{1/2} with 10 wt. % Ag₂O concentration.

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