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WHAT STARTS HERE CHANGES THE WORLD

CHE384  
From Data to Decisions: Measurement, Uncertainty,  
Analysis, and Modeling

## Lecture 1

### The Knowledge Hierarchy

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## Statistics and Science

- One definition of **science**: a process for uncertainty reduction
  - If so, then statistics is an essential underpinning of science (one of its core languages)
- Statistics is a necessary (though not sufficient) tool to turn data (the results of measurement) into something more...

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## What is...?

- **Statistics**: the science of learning from data in the presence of uncertainty
  - The science of measuring (estimating), controlling, and communicating uncertainty
- **Data Analysis**:
  - Inspecting, transforming, and modeling data
  - Discovering useful information
  - Generalizing beyond the data at hand
  - Supporting decision-making

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## ...in the Real World

- The real world of data analysis is full of problems, non-ideal behaviors, and errors
  - Problems with the data
    - Information problems (too much, not enough, or the wrong data)
  - Problems with the model used to fit the data
  - Problems with the analysis
- In my experience, most students are unprepared to deal with the messy real world of data analysis

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## ...in the Real World

- Problems with the data:
  - **Outliers** (flyers): something unexpected has influenced some of the data
  - **Sampling** (improper range of data, the wrong data, high leverage and influential data)
  - **Sample size** (not enough data points, or too much data)
  - **Data uncertainty** (and worse, when you don't know what the uncertainty is)
  - **Unknown context** (conditions of the experiment), or unknown context uncertainty

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## ...in the Real World


- Problems with the analysis:
  - Poorly defined goals – how do you judge success?
  - The data doesn't meet the needs of the analysis objectives
  - The analysis makes unwarranted assumptions
  - The model is wrong: do you have a way of judging this?
  - The data doesn't support your conclusion (e.g., choosing one model over another)

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## The Knowledge Hierarchy

**Chain of Increasing Value (the Knowledge Hierarchy)**



- Data:** A collection of numbers, with known context and uncertainty estimates
- Information:** The right data, at the right time, in the right context, organized for access
- Knowledge:** Interpretation of the information based on an understanding (that is, a model) of cause and effect
- Decision:** Acting on the knowledge for some benefit


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## Knowledge Hierarchy Example

(from Semiconductor Lithography)

- Data**
  - The measured dimensions are  $56.2 \pm 0.9$  nm,  $54.4 \pm 0.8$  nm, etc.
- Information**
  - Transistor gate size varies systematically by 3.5nm across the slit
- Knowledge**
  - A -75nm focal tilt adjustment would reduce the systematic CD variation across the slit from 3.5nm to 1.8nm
- Decision**
  - Let's make the focus tilt adjustment before the next lot is run (we think it will have a positive, noticeable impact on yield)




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## Moving Up the Knowledge Hierarchy

- Moving up the knowledge hierarchy means moving from the specific (data) to the general (a model)
  - This is what **data analysis** is all about
- Given a set of data, are you extracting the most knowledge possible? Are you making the best possible decisions?
- How can you plan an experiment (data collection and analysis) to promote good decision making?




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## Five Steps in the Decision Making Process

- Preparation** (planning) – be prepared to turn data into information, with a specific model and decision in mind.
- Measurement** – generate the data, minimize the uncertainty, and keep track of the context.
- Analysis** – using a model, turn information into knowledge (i.e., assign a probable cause to what is observed).
- Decision** – with an estimate of the uncertainty in the analysis results, perform a risk/benefit analysis and make a decision.
- Post-mortem** – have we learned anything from this experience that we can use to do things better next time?

*Note: moving up the knowledge hierarchy is an iterative process, with feedback loops. Don't let the linear "hierarchy" nomenclature fool you into thinking that this is a linear process.*



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## Philosophy of Science

- Science is about **model building** – we judge our science on an axis of low to high accuracy, not the axis of true or false
- Theory choice involves judgments based on:
  - Accuracy of predictions compared to *ex post facto* measurements
  - Coherence with the rest of science
  - Usability of the models (often equates to simplicity)
- Data analysis is the foundation upon which science rests

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## Lecture 1: What have we learned?

- Define "statistics" and "data analysis"
- What are some of the problems affecting data in the real world?
- What are some of the problems affecting data analysis in the real world?
- What are the four levels of the knowledge hierarchy?
- What are the five steps in the decision making process?

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