

DELO[®] PHOTOBOND[®] OB4116

modified acrylate | 1C | UV- / VIS-curing

humidity-resistant, very good temperature resistance, filled, low outgassing, fast fixation

Special features of product

- compliant with RoHS Directive 2015/863/EU

Typical area of use

- 40 - 120 °C
- fast component fixation
- mixed bondings with plastics
- active alignment of optics
- lens to holder
- automotive grade

Curing

Suitable lamp types LED 365 nm, LED 400 nm

Typical irradiation time

intensity 200 mW/cm² 4
LED 400 nm s

Processing

Storage life in unopened original container

at 0 °C to +25 °C 8
month(s)

Technical properties

Color in uncured condition colorless

Parameters

Density 1.13
by the criteria of DIN 66137-2 | liquid g/cm³

Viscosity 13000
liquid | Rheometer | Shear rate: 10 1/s | Gap: 500 µm mPa·s

Thixotropy index 2.3
liquid | Rheometer | Gap: 500 µm

Compression shear strength 20
DELO Standard 5 | Glass | Glass | 400 nm | 200 mW/cm² | 30 s MPa

Compression shear strength 19 MPa
*DELO Standard 5 | **PC | AI** | 400 nm | 200 mW/cm² | 30 s*

Compression shear strength 19 MPa
*DELO Standard 5 | **PC | FRA** | Pretreatment: Annealing | 400 nm | 200 mW/cm² | 30 s*

Compression shear strength 28 MPa
*DELO Standard 5 | **PC | PC** | liquid*

Compression shear strength 20 MPa
*DELO Standard 5 | **PMMA | PMMA** | 400 nm | 200 mW/cm² | 30 s*

Tensile strength 18 MPa
by the criteria of DIN EN ISO 527 | 400 nm | 200 mW/cm² | 60 s

Elongation at tear 220 %
by the criteria of DIN EN ISO 527 | 400 nm | 200 mW/cm² | 60 s

Young's modulus 1100 MPa
DMTA | 400 nm | 200 mW/cm² | 60 s

Shore hardness D 65
by the criteria of DIN EN ISO 868 | 400 nm | 200 mW/cm² | 60 s

Glass transition temperature 65 °C
DMTA | 400 nm | 200 mW/cm² | 60 s

Coefficient of linear expansion 65 ppm/K
DELO Standard 26 | TMA | Evaluation T: -40 °C - -20 °C | 400 nm | 200 mW/cm² | 60 s

Coefficient of linear expansion 245 ppm/K
DELO Standard 26 | TMA | Evaluation T: 80 °C - 150 °C | 400 nm | 200 mW/cm² | 60 s

Shrinkage 6.0 vol. %
DELO Standard 13 | 400 nm | 200 mW/cm² | 60 s

Water absorption 1.0 wt. %
by the criteria of DIN EN ISO 62 | Layer thickness: 4 mm | 400 nm | 200 mW/cm² | 60 s | Type of storage: Media | Medium: Distilled water | Storage temperature: at approx. +23 °C | Duration: 24 h

Converting table

°F = (°C x 1.8) + 32 1 MPa = 145.04 psi
 1 inch = 25.4 mm 1 GPa = 145.04 ksi
 1 mil = 25.4 µm 1 cP = 1 mPa·s
 1 oz = 28.3495 g 1 N = 0.225 lb

General curing and processing information

The curing time stated in the technical data was determined in the laboratory. It can vary depending on the adhesive quantity and component geometry and is therefore a reference value. Increasing or decreasing the curing temperature and / or irradiation intensity and / or irradiation time shortens or prolongs the curing time and can lead to changed physical properties. All curing or light fixation parameters depend on material thickness and absorption, adhesive layer thickness, lamp type and distance between lamp and adhesive layer. Values measured after 24 h at approx. 23 °C / 50 % r.h., unless otherwise specified.

General

The data and information provided are based on tests performed under laboratory conditions. Reliable information about the behavior of the product under practical conditions and its suitability for a specific purpose cannot be concluded from this. It is the customer's responsibility to test the suitability of a product for the intended purpose by considering all specific requirements and by applying standards the customer deems suitable (e. g. DIN 2304-1). Type, physical and chemical properties of the materials to be processed with the product, as well as all actual influences occurring during transport, storage, processing and use, may cause deviations in the behavior of the product compared to its behavior under laboratory conditions. All data provided are typical average values or uniquely determined parameters measured under laboratory conditions. The data and information provided are therefore no guarantee for specific product properties or the suitability of the product for a specific purpose.

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All products provided by DELO are subject to DELO's General Terms of Business. Verbal ancillary agreements are deemed not to exist.

Instructions for use

You can find further details in the instructions for use.

The instructions for use are available on www.DELO-adhesives.com.

We will be pleased to send them to you on demand.

Occupational health and safety

See material safety data sheet.

Specification

Nothing contained in this Technical Datasheet shall be interpreted as any express warranty or guarantee. This Technical Datasheet is for reference only and does not constitute a product specification. Please ask our responsible Sales Engineer for the applicable product specification which includes defined ranges. DELO is neither liable for any values and content of this Technical Datasheet nor for oral or written recommendations regarding the use, unless otherwise agreed in writing. This limitation of liability is not applicable for damages resulting from intent, gross negligence or culpable breach of cardinal obligations, nor shall it apply in case of death or personal injury or in case of liability under any applicable compulsory law.

CONTACT

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ADHESIVES

DISPENSING

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