

Safety Data Sheet

according to Regulation (EC) No 1907/2006

HSQ Developer

Revision date: 21.02.2023

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SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

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Product code:

21565

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**Intermediates Electronics industry
Reserved for industrial and professional use.**1.3. Details of the supplier of the safety data sheet**

Company name:	Raith GmbH	
Street:	Konrad-Adenauer-Allee 8	
Place:	D-44263 Dortmund	
Telephone:	+49 231 95004 0	Telefax: +49 231 95004 460
e-mail:	info@raith.de	
e-mail (Contact person):	info@raith.de	
Internet:	www.raith.de	

1.4. Emergency telephone number:

Giftnotruf der Charité Universitätsmedizin Berlin 030 192 40

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**Skin Irrit. 2; H315
Eye Irrit. 2; H319

Full text of hazard statements: see SECTION 16.

2.2. Label elements**Regulation (EC) No 1272/2008****Signal word:** Warning**Pictograms:****Hazard statements**H315 Causes skin irritation.
H319 Causes serious eye irritation.**Precautionary statements**P264 Wash Water thoroughly after handling.
P280 Wear protective gloves and eye/face protection.
P302+P352 IF ON SKIN: Wash with plenty of Water.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P501 Dispose of waste according to applicable legislation.**Labelling of packages where the contents do not exceed 125 ml****Signal word:** Warning

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Pictograms:



2.3. Other hazards

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

Chemical characterization
in aqueous solution

Hazardous components

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
1310-73-2	sodium hydroxide; caustic soda			1 - < 5 %
	215-185-5	011-002-00-6	01-2119457892-27	
	Met. Corr. 1, Skin Corr. 1A, Eye Dam. 1; H290 H314 H318			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
1310-73-2	215-185-5	sodium hydroxide; caustic soda	1 - < 5 %
	Skin Corr. 1A; H314: >= 5 - 100 Skin Corr. 1B; H314: >= 2 - < 5 Skin Irrit. 2; H315: >= 0,5 - < 2 Eye Irrit. 2; H319: >= 0,5 - < 2		

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice.

After inhalation

Provide fresh air. If experiencing respiratory symptoms: Call a doctor.

After contact with skin

Wash with plenty of water. Take off contaminated clothing and wash it before reuse. In case of skin reactions, consult a physician.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Subsequently consult an ophthalmologist. Remove contact lenses, if present and easy to do. Continue rinsing.

After ingestion

Do NOT induce vomiting. Warning Aspiration hazard. Rinse mouth immediately and drink 1 glass of water. Never give anything by mouth to an unconscious person or a person with cramps. Call a physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Causes skin irritation. Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings.

5.2. Special hazards arising from the substance or mixture

Non-flammable.

In case of fire may be liberated: Pyrolysis products, toxic

5.3. Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Full protection suit.

Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures****General advice**

Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes. Evacuate area.

For non-emergency personnel

Provide adequate ventilation. Use personal protection equipment.

For emergency responders

Wear personal protection equipment (refer to section 8).

6.2. Environmental precautions

Do not allow to enter into surface water or drains.

6.3. Methods and material for containment and cleaning up**For containment**

Stop leak if safe to do so. Cover drains.

For cleaning up

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents). Treat the recovered material as prescribed in the section on waste disposal.

Other information

Clean contaminated articles and floor according to the environmental legislation.

6.4. Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Provide adequate ventilation. Do not breathe gas/fumes/vapour/spray. Avoid contact with skin, eyes and clothes.

Use personal protection equipment.

Advice on protection against fire and explosion

Usual measures for fire prevention.

Advice on general occupational hygiene

Remove contaminated, saturated clothing immediately. Draw up and observe skin protection programme.

Wash hands before breaks and after work. When using do not eat, drink, smoke, sniff.

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7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Keep container tightly closed. Store in a well-ventilated place. Store in a dry place.

Hints on joint storage

Do not store together with: Acid, Oxidising agent, metals, Ammonia.

Keep away from food, drink and animal feedingstuffs.

Further information on storage conditions

Protect against: heat.

Protect against: frost.

Avoid high temperatures or direct sunlight.

7.3. Specific end use(s)

Intermediates Electronics industry

Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

CAS No	Substance	ppm	mg/m ³	fib/cm ³	Category	Origin
1310-73-2	Sodium hydroxide	-	2		STEL (15 min)	

8.2. Exposure controls



Appropriate engineering controls

Provide adequate ventilation as well as local exhaustion at critical locations.

Individual protection measures, such as personal protective equipment

Eye/face protection

Use eye protection according to EN 166.

Hand protection

Wear suitable gloves tested to EN374.

Suitable material: NBR (Nitrile rubber)

Thickness of the glove material: 0,11 mm

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

Skin protection

Wear suitable protective clothing.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Respiratory protection necessary at: exceeding exposure limit values

Thermal hazards

No information available.

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Environmental exposure controls

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state:	liquid	
Colour:	colourless	
Odour:	odourless	
Odour threshold:	not determined	
Melting point/freezing point:		not determined
Boiling point or initial boiling point and boiling range:		not determined
Flammability:		Non-flammable.
Lower explosion limits:		not determined
Upper explosion limits:		not determined
Flash point:		not determined
Auto-ignition temperature:		not determined
Decomposition temperature:		not determined
pH-Value (at 20 °C):		13,5
Viscosity / kinematic:		not determined
Water solubility:		miscible
Solubility in other solvents		
not determined		
Partition coefficient n-octanol/water:		not determined
Vapour pressure:		not determined
Density:		not determined
Relative vapour density:		not determined
Particle characteristics:		not applicable

9.2. Other information

Further Information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is stable under storage at normal ambient temperatures.

10.3. Possibility of hazardous reactions

Exothermic reaction with: Acid

10.4. Conditions to avoid

Protect against: heat.

Protect against: frost.

Avoid high temperatures or direct sunlight.

10.5. Incompatible materials

Acid, Oxidising agent, metals, Ammonia.

10.6. Hazardous decomposition products

In case of fire may be liberated: Pyrolysis products, toxic

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Based on available data, the classification criteria are not met.

Irritation and corrosivity

Causes skin irritation.

Causes serious eye irritation.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

oral, Skin contact, Eye contact, Inhalation.

11.2. Information on other hazards

Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

SECTION 12: Ecological information

12.1. Toxicity

Based on available data, the classification criteria are not met.

The product is not: Ecotoxic.

CAS No	Chemical name						
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method	
1310-73-2	sodium hydroxide; caustic soda						
	Acute fish toxicity	LC50 mg/l	< 180	96 h	Piscis	Manufacturer	

12.2. Persistence and degradability

The product has not been tested.

12.3. Bioaccumulative potential

The product has not been tested.

12.4. Mobility in soil

The product has not been tested.

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

No information available.

Further information

Avoid release to the environment.

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations

Do not allow to enter into surface water or drains. Dispose of waste according to applicable legislation.

Contaminated packaging

Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information

Land transport (ADR/RID)

14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.
14.4. Packing group:	No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)

14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.
14.4. Packing group:	No dangerous good in sense of this transport regulation.

Marine transport (IMDG)

14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.
14.4. Packing group:	No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number:	No dangerous good in sense of this transport regulation.
14.2. UN proper shipping name:	No dangerous good in sense of this transport regulation.
14.3. Transport hazard class(es):	No dangerous good in sense of this transport regulation.
14.4. Packing group:	No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

No information available.

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 75

Information according to 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC).

Water hazard class (D): 1 - slightly hazardous to water

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15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Abbreviations and acronyms

- CLP: Classification, labelling and Packaging
 - REACH: Registration, Evaluation and Authorization of Chemicals
 - GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
 - UN: United Nations
 - CAS: Chemical Abstracts Service
 - DNEL: Derived No Effect Level
 - DMEL: Derived Minimal Effect Level
 - PNEC: Predicted No Effect Concentration
 - ATE: Acute toxicity estimate
 - LC50: Lethal concentration, 50%
 - LD50: Lethal dose, 50%
 - LL50: Lethal loading, 50%
 - EL50: Effect loading, 50%
 - EC50: Effective Concentration 50%
 - ErC50: Effective Concentration 50%, growth rate
 - NOEC: No Observed Effect Concentration
 - BCF: Bio-concentration factor
 - PBT: persistent, bioaccumulative, toxic
 - vPvB: very persistent, very bioaccumulative
 - ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
 - RID: Regulations concerning the international carriage of dangerous goods by rail
 - ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation intérieures)
 - IMDG: International Maritime Code for Dangerous Goods
 - EmS: Emergency Schedules
 - MFAG: Medical First Aid Guide
 - IATA: International Air Transport Association
 - ICAO: International Civil Aviation Organization
 - MARPOL: International Convention for the Prevention of Marine Pollution from Ships
 - IBC: Intermediate Bulk Container
 - VOC: Volatile Organic Compounds
 - SVHC: Substance of Very High Concern
- For abbreviations and acronyms, see: ECHA Guidance on information requirements and chemical safety assessment, chapter R.20 (Table of terms and abbreviations).

Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]

Classification	Classification procedure
Skin Irrit. 2; H315	Calculation method
Eye Irrit. 2; H319	Calculation method

Relevant H and EUH statements (number and full text)

- H290 May be corrosive to metals.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.

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Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)