

## CONTENTS

<b>PRECAUTIONS AND PREPARATION</b> .....	2	Installation .....	9
Precautions .....	2	Disassembly and Assembly .....	10
Preparation .....	2	Inspection .....	12
<b>ON-VEHICLE SERVICE</b> .....	4	<b>POWER STEERING GEAR</b> .....	13
Checking Steering Wheel Play .....	4	Description .....	13
Checking Neutral Position on Steering		Removal and Installation .....	15
Wheel .....	4	Inspection and Adjustment .....	16
Front Wheel Turning Angle .....	4	<b>POWER STEERING OIL PUMP</b> .....	17
Checking and Adjusting Drive Belts .....	4	Removal and Installation .....	17
Checking Fluid Level .....	5	<b>STEERING LINKAGE</b> .....	18
Checking Fluid Leakage .....	5	Removal and Installation .....	18
Bleeding Hydraulic System .....	5	Inspection .....	21
Checking Steering Wheel Turning Force .....	6	<b>SERVICE DATA AND SPECIFICATIONS</b>	
Checking Hydraulic System .....	7	(S.D.S.) .....	23
<b>STEERING WHEEL AND STEERING COLUMN</b> ..	8	General Specifications .....	23
Removal .....	8	Inspection and Adjustment .....	23

# PRECAUTIONS AND PREPARATION

## Precautions

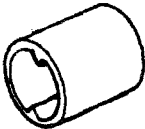
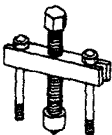
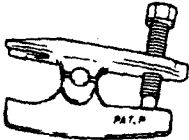
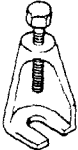
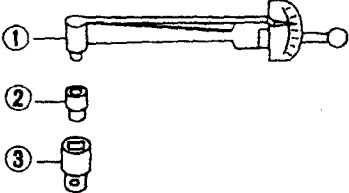
- Before disassembly, thoroughly clean the outside of the unit.
- Disassembly should be done in a clean work area. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- When disassembling parts, be sure to place them in order on a part rack so they can be reinstalled in their proper positions.
- Use nylon cloths or paper towels to clean the parts; common shop rags can leave lint that might interfere with their operation.
- Before inspection or reassembly, carefully clean all parts with a general purpose, non-flammable solvent.
- Before assembly, apply a coat of recommended A.T.F.\* to hydraulic parts. Vaseline may be applied to O-rings and seals. Do not use any grease.
- Replace all gaskets, seals and O-rings. Avoid damaging O-rings, seals and gaskets during installation. Perform functional tests whenever designated.

\*: Automatic transmission fluid

## Preparation

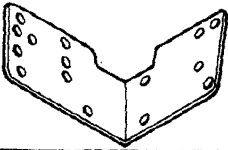
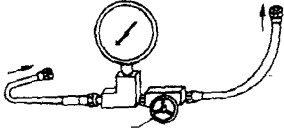
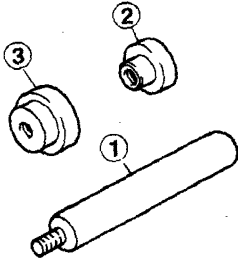
### SPECIAL SERVICE TOOLS

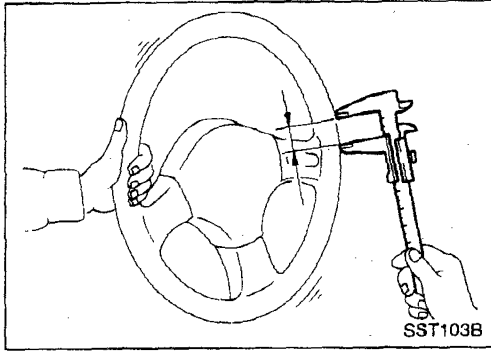
\*: Special tool or commercial equivalent

Tool number Tool name	Description
KV48100700 Torque adapter	 Measuring pinion rotating torque
ST27180001* Steering wheel puller	 Removing and installing steering wheel
ST27850000 Ball joint remover	 Removing ball joint
ST29020001* Steering gear arm puller	 Removing and installing pitman arm
ST3127S000* ① GG91030000 Torque wrench ② HT62940000 Socket adapter ③ HT62900000 Socket adapter	 Measuring turning torque

# PRECAUTIONS AND PREPARATION

## Preparation (Cont'd)

Tool number Tool name	Description
KV48100301* Strut & steering gearbox attachment	 <p>Steering gear is installed</p>
ST27091000* Pressure gauge	 <p>Measuring oil pressure</p>
KV481009S0 Oil seal drift set ① KV48100910 Drift ② KV48100920 Adapter ③ KV48100930 Adapter	 <p>Installing oil seal</p>



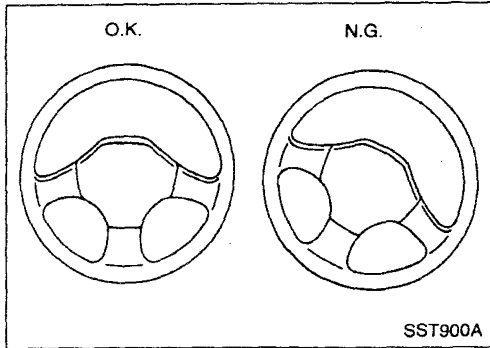
### Checking Steering Wheel Play

1. With wheels in a straight-ahead position, check steering wheel play.

**Steering wheel play:**

**35 mm (1.38 in) or less**

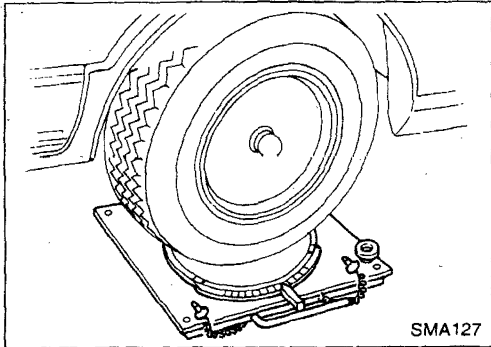
2. If it is not within specification, check steering gear assembly when front suspension and axle, steering gear assembly and steering column are mounted correctly.



### Checking Neutral Position on Steering Wheel

#### CHECKING

1. Check that the steering wheel is in the neutral position when driving straight ahead.
2. If it is not in the neutral position, remove the steering wheel and reinstall it correctly.
3. If the neutral position is between two serrated teeth, loosen tie-rod lock nut and move tie-rod in the opposite direction by the same amount on both left and right sides to compensate for error in the neutral position.



### Front Wheel Turning Angle

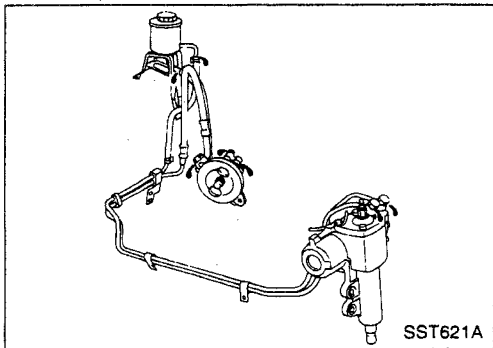
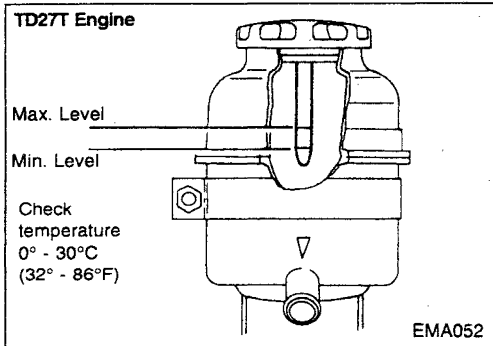
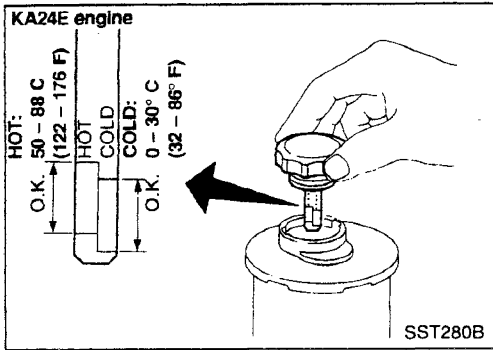
Rotate steering wheel all the way right and left; measure turning angle.

**Turning angle of full turns:**

**Refer to section FA for S.D.S.**

### Checking and Adjusting Drive Belts

Refer to section MA for Drive Belt Inspection.



## Checking Fluid Level

### • KA24E Engine

Check fluid level.

Fluid level should be checked using "HOT" range on dipstick at fluid temperatures of 50 to 80°C (122 to 176°F) or using "COLD" range on dipstick at fluid temperatures of 0 to 30°C (32 to 86°F).

### • TD27T Engine

Fluid level should be checked when fluid temperature is between 0°C and 30°C (32°F and 86°F) and should be between "MAX" and "MIN" marks on the dipstick.

### CAUTION:

- Do not overfill.
- Recommended fluid is Automatic Transmission Fluid.

## Checking Fluid Leakage

Check the lines for improper attachment and for leaks, cracks, damage, loose connections, chafing or deterioration.

1. Run engine between idle speed and 1,000 rpm.

**Make sure temperature of fluid in oil tank rises to 60 to 80°C (140 to 176°F).**

2. Turn steering wheel right-to-left several times.
3. Hold steering wheel at each "lock" position for five seconds and carefully check for fluid leakage.

### CAUTION:

**Do not hold the steering wheel in a locked position for more than 15 seconds.**

4. If fluid leakage at connectors is noticed, loosen flare nut and then retighten.

**Do not overtighten connector as this can damage O-ring, washer and connector.**

## Bleeding Hydraulic System

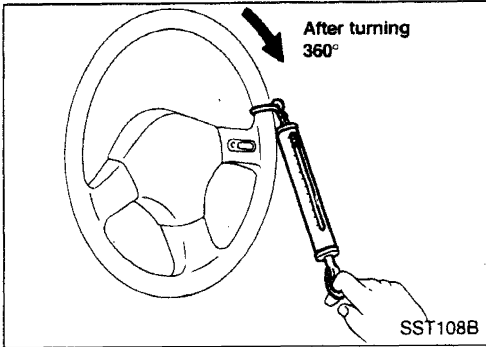
1. Raise front end of vehicle until wheels are clear of the ground.
2. Add fluid into oil tank to specified level. Meanwhile quickly turn steering wheel fully to right and left and lightly touch steering stoppers.  
Repeat steering wheel operation until fluid level no longer decreases.
3. Start engine.  
Repeat step 2 above.

## ON-VEHICLE SERVICE

### Bleeding Hydraulic System (Cont'd)

- Incomplete air bleeding will cause the following to occur. When this happens, bleed air again.
  - a. Generation of air bubbles in reservoir tank
  - b. Generation of clicking noise in oil pump
  - c. Excessive buzzing in oil pump

While the vehicle is stationary or while moving the steering wheel slowly, fluid noise may occur in the valve or oil pump. This noise is inherent in this steering system, and it will not affect performance or durability of the system.



### Checking Steering Wheel Turning Force

1. Park vehicle on a level, dry surface and set parking brake.
2. Start engine.
3. Bring power steering fluid up to adequate operating temperature.

**Temperature:**

**60° - 80°C (140 to 176°F)**

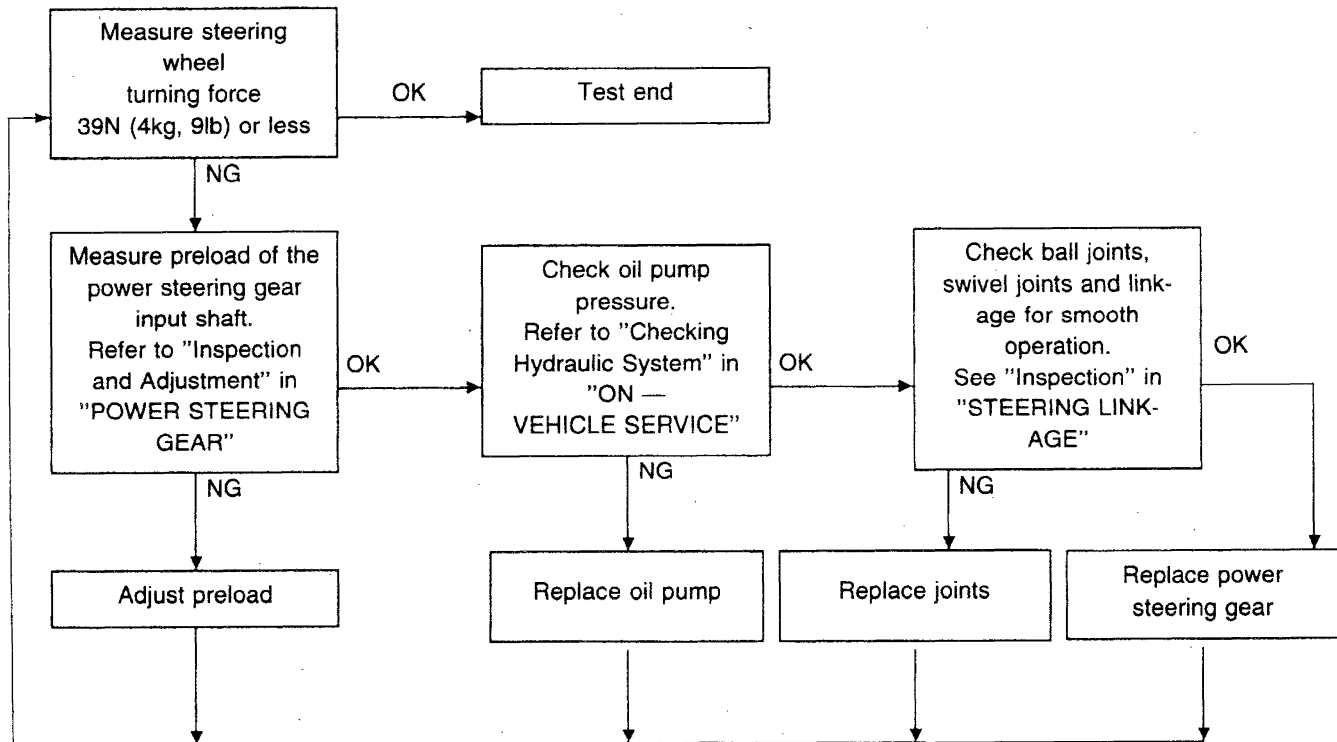
**Tires need to be inflated to normal pressure.**

4. Check steering wheel turning force when steering wheel has been turned 360° from neutral position.

**Steering wheel turning force:**

**39 N (4 kg, 9 lb) or less**

- If steering wheel turning force is not within specification, perform the following inspection procedure:



## Checking Hydraulic System

Before starting, check belt tension, driving pulley and tire pressure.

1. Set Tool. Open shut-off valve. Then bleed air. (See "Bleeding Hydraulic System".)
2. Run engine.

**Make sure temperature of fluid in tank rises to 60 to 80°C (140 to 176°F).**

### WARNING:

**Warm up engine with shut-off valve fully opened. If engine is started with shut-off valve closed, oil pressure in oil pump will increase to relief pressure, resulting in an abnormal rise in oil temperature.**

3. Check pressure with steering wheel fully turned to left and right positions with engine idling at 1,000 rpm.

### CAUTION:

**Do not hold the steering wheel in a locked position for more than 15 seconds.**

**Oil pump maximum pressure:**

**KA24E engine**

8,042 – 8,630 kPa (80 – 86 bar,  
82 – 88 kg/cm<sup>2</sup>, 1,166 – 1,251 psi)

**TD27 engine**

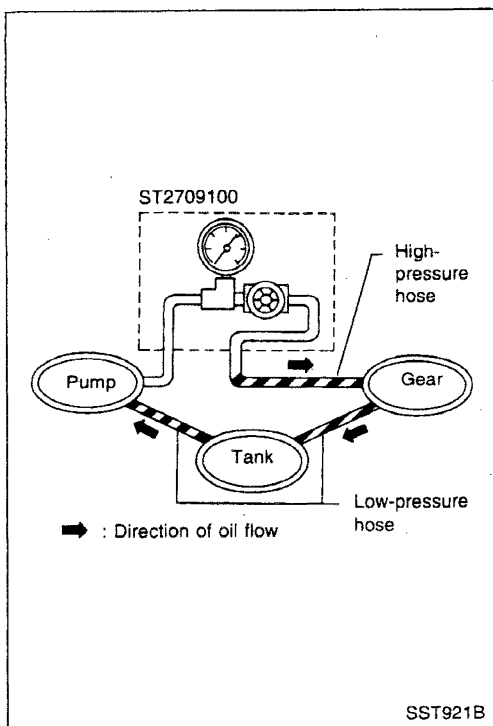
8,434 – 9,022 kPa (84 – 90 bar,  
86 – 92 kg/cm<sup>2</sup>, 1,223 – 1,308 psi)

4. If oil pressure is below the maximum pressure, slowly close shut-off valve and check pressure.
  - When pressure reaches maximum pressure, gear is damaged.
  - When pressure remains below maximum pressure, pump is damaged.

### CAUTION:

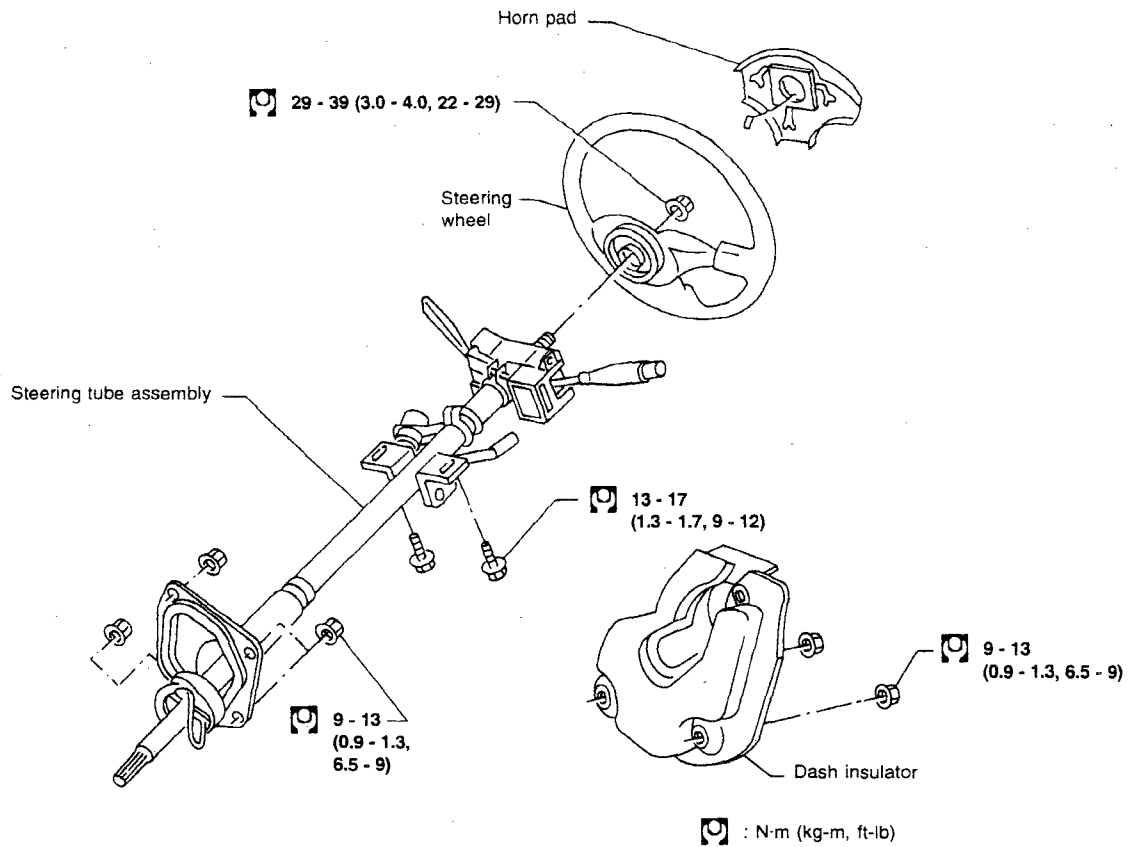
**Do not close shut-off valve for more than 15 seconds.**

5. If oil pressure is higher than maximum pressure, check oil pump flow control valve.
6. After checking hydraulic system, remove Tool and add fluid if necessary, then completely bleed air out of system.



# STEERING WHEEL AND STEERING COLUMN

## Removal

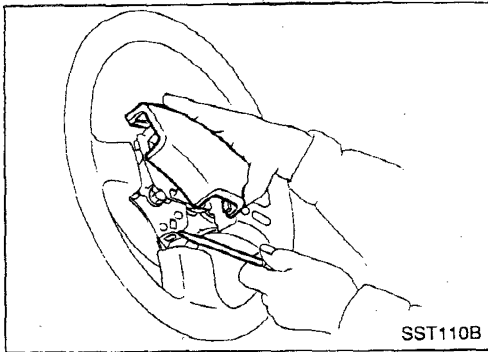


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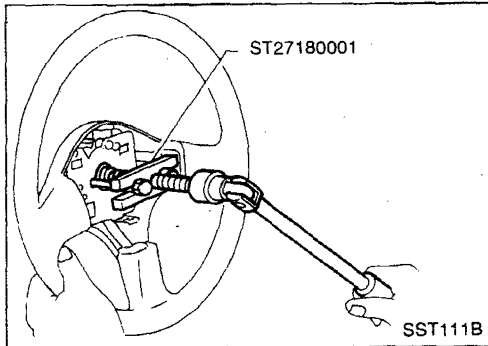


# STEERING WHEEL AND STEERING COLUMN

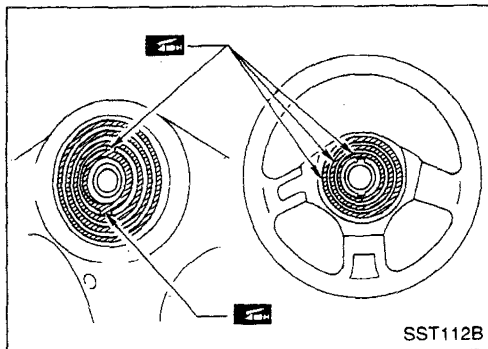
## Removal (Cont'd)



1. Remove horn pad



2. Remove steering wheel with Tool.

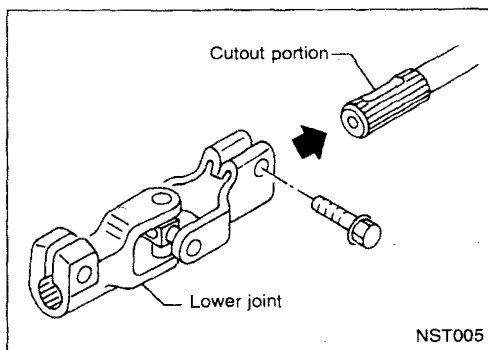


## Installation

### STEERING WHEEL

When installing steering wheel, apply multi-purpose grease to entire surface of turn signal cancel pin (both portions) and also to horn contact slip ring.

- Fit steering wheel to steering column in neutral position so that reference marks on steering wheel spline and steering column spline coincide.



### STEERING COLUMN

- When installing steering column, fingertighten upper support bracket bolts and lower support bracket nuts; then tighten them to the specified torque. Do not apply undue stress to steering column.
- When attaching coupling joint, be sure tightening bolt faces cutout portion.
- When inserting coupling joint onto steering gear axle, make sure that it is positioned correctly.

### CAUTION:

After installing steering column, turn steering wheel to make sure it moves smoothly and that the number of turns from the straight-ahead forward position to left and right locks are equal. Be sure that the steering wheel is in a neutral position when driving straight ahead.

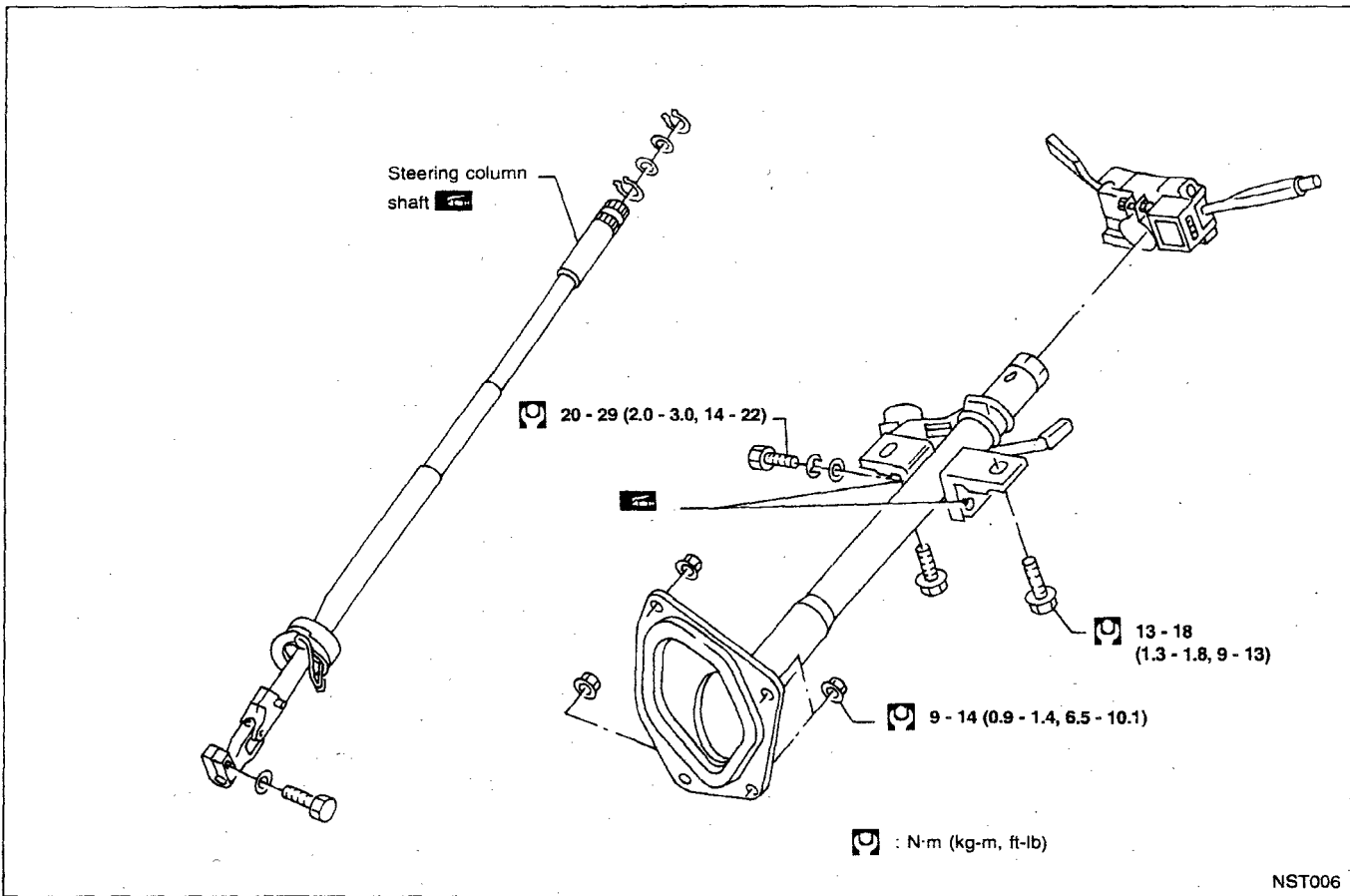
Number of steering wheel turns from straight-ahead position:

Right 1.93  
Left 1.93

# STEERING WHEEL AND STEERING COLUMN

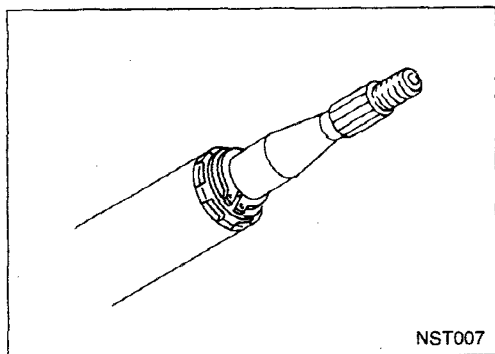
## Disassembly and Assembly

L.H.D., R.H.D.

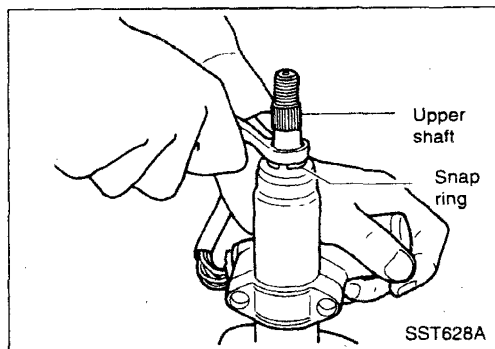


# STEERING WHEEL AND STEERING COLUMN

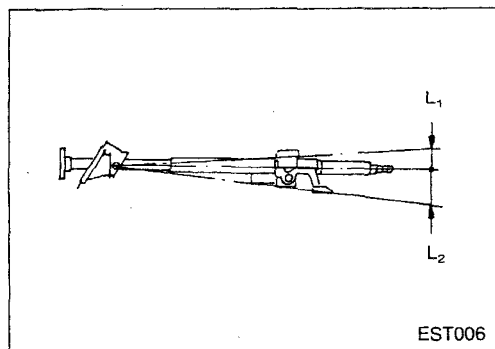
## Disassembly and Assembly (Cont'd)



- When disassembling and assembling, unlock steering lock with key.



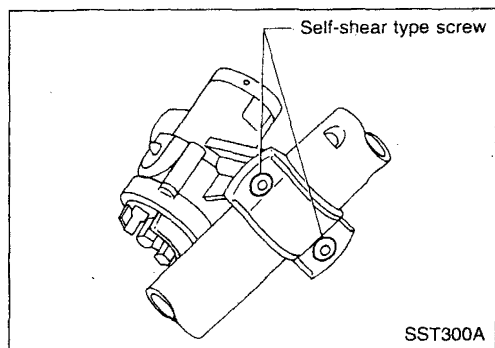
- Install snap ring on upper shaft with box wrench.



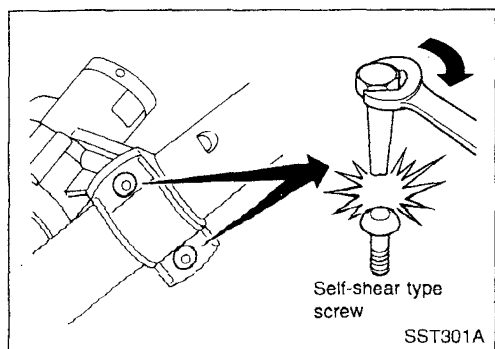
- After installing steering column, check tilt mechanism operation.

L<sub>1</sub>: 8 – 12 mm (0.32 – 0.47 in)

L<sub>2</sub>: 18 – 22 mm (0.71 – 0.87 in)

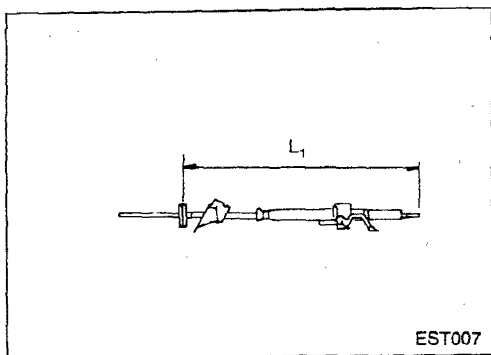


- Steering lock
  - a. Break self-shear type screws with a drill or other appropriate tool.



- b. Install self-shear type screws until self-shear type screw heads are cut off.
- When disassembling and assembling, unlock steering lock with key.
- Ensure that rounded surface of snap ring faces towards bearing when snap ring is installed.

# STEERING WHEEL AND STEERING COLUMN



## Inspection

- When steering wheel can not be rotated smoothly, check the steering column for the following matters and replace damaged parts:
  - a. Check column bearings for damage or unevenness. Lubricate with recommended multi-purpose grease or replace steering column as an assembly, if necessary.
  - b. Check jacket tube for deformation or breakage. Replace if necessary.
- When the vehicle is involved in a light collision, check column length "L". If it is not within specifications, replace steering column assembly " $L_1$ ".

### Column length:

" $L_1$ " : 835.5 – 837.7 mm (32.894 – 32.980 in)

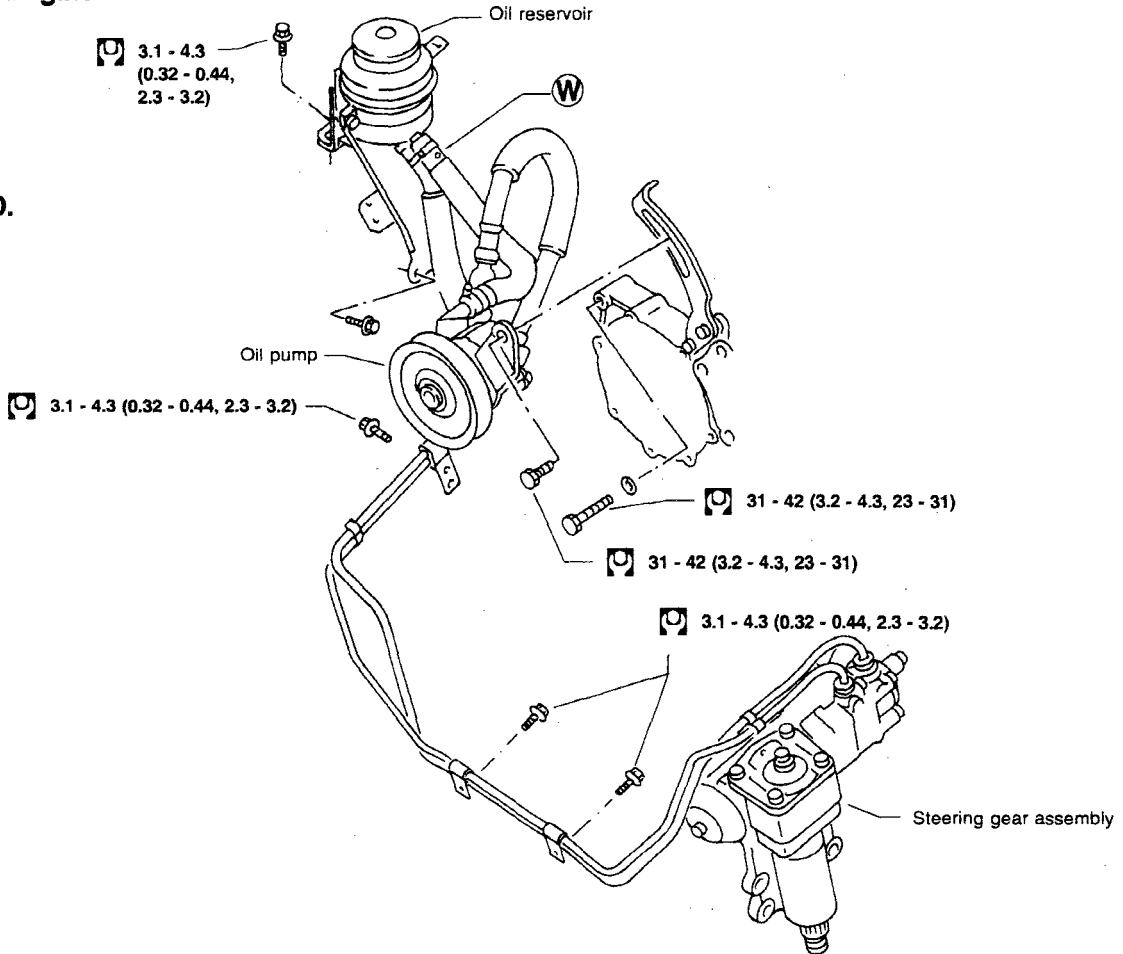
# POWER STEERING GEAR

## Description

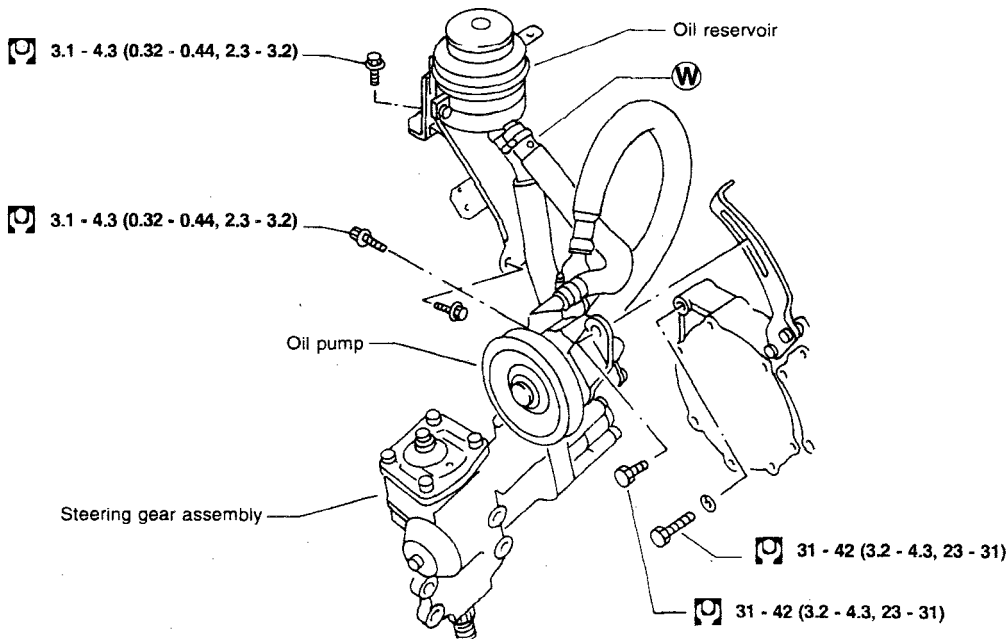
- The steering gear assembly should not be disassembled.

TD27T Engine

L.H.D.



R.H.D.



W - Marked in white


□ : N·m (kg·m, ft·lb)

# POWER STEERING GEAR

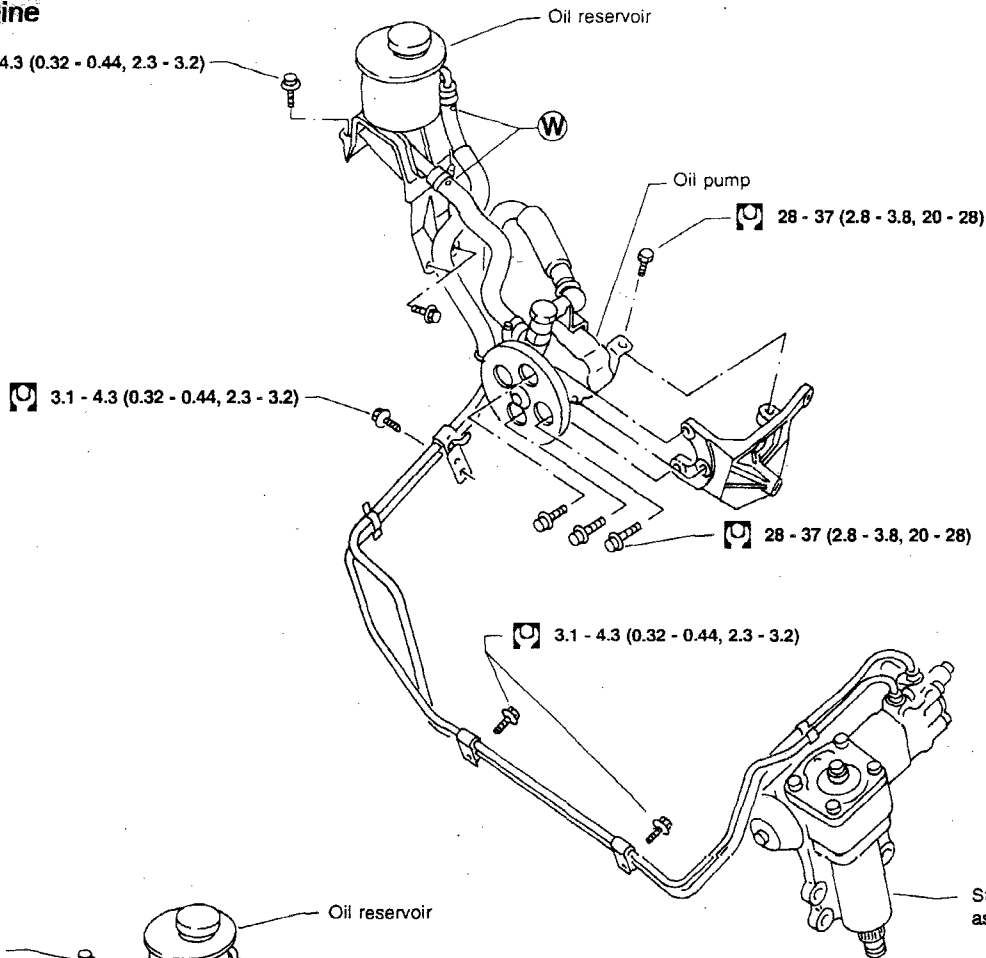
## Description (Cont'd)

- The steering gear assembly should not be disassembled.

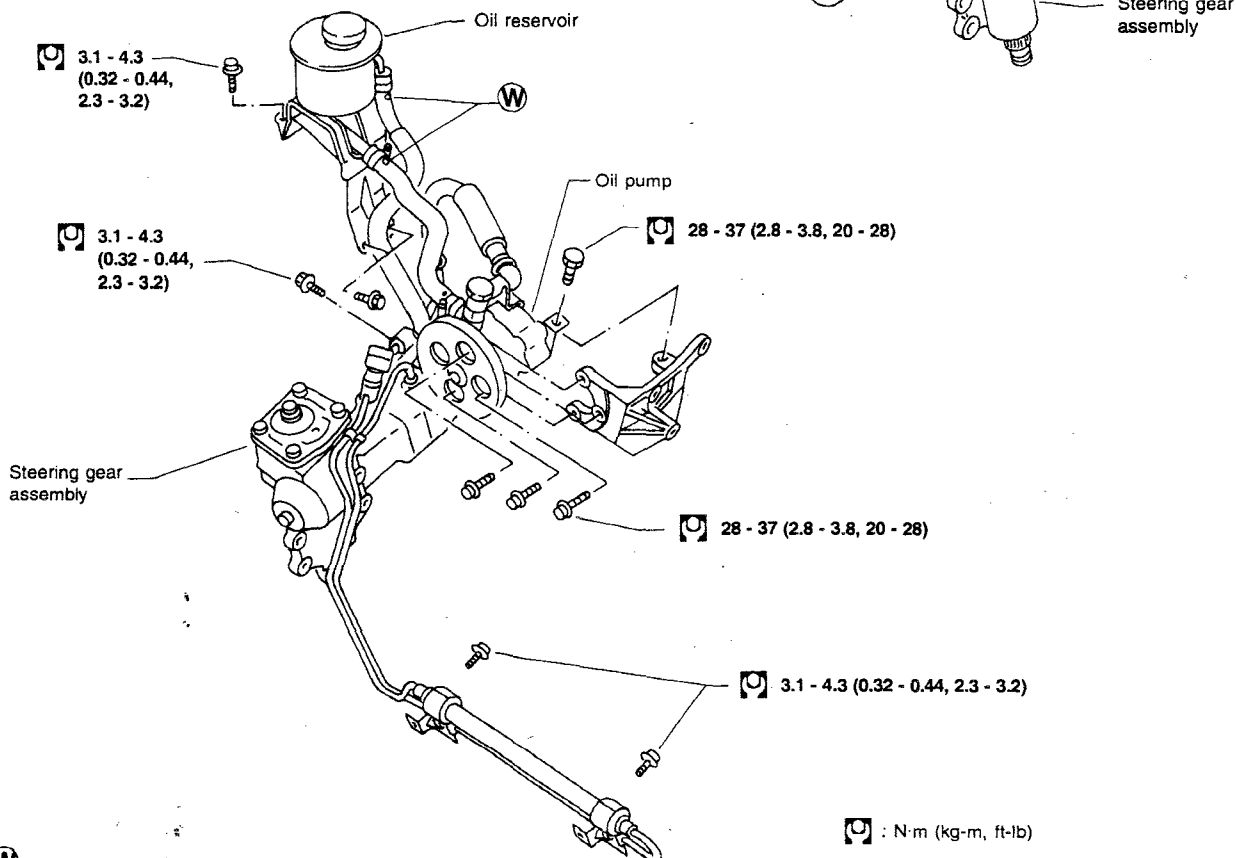
### KA24E Engine

 3.1 - 4.3 (0.32 - 0.44, 2.3 - 3.2)


L.H.D.



R.H.D.



 - Marked in white

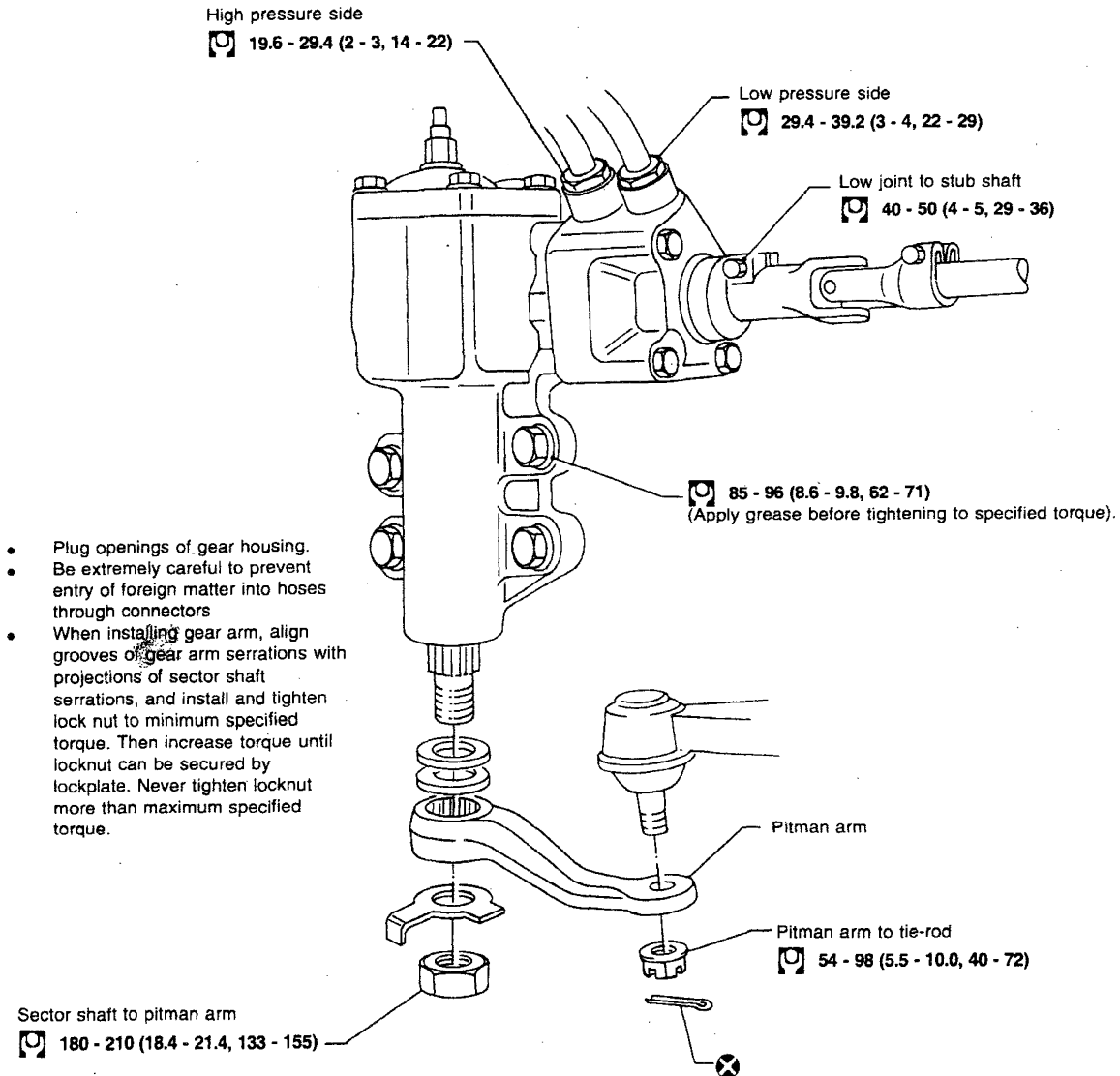
 : N·m (kg·m, ft·lb)

# POWER STEERING GEAR

## Removal and Installation

Before removing, clean exteriors of gear housing and oil pump with steam and dry with compressed air.

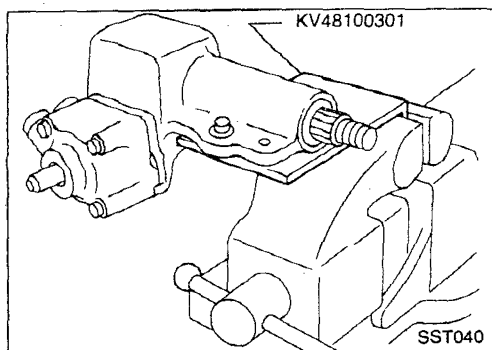
### STEERING GEAR



⊗ : N·m (kg·m, ft·lb)

NST008

- The steering gear must not be disassembled. Replace as an assembly.
- Remove only the parts shown in the illustration.

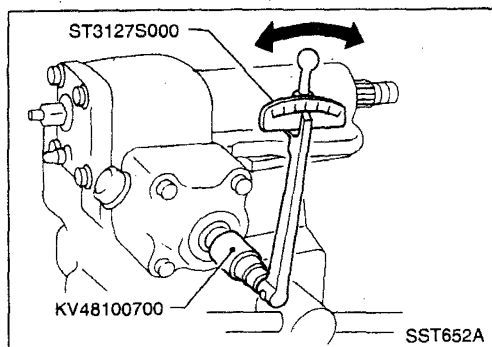


## Inspection and Adjustment

### STEERING GEAR PRELOAD

Measure preload in worm gear.

1. Mount steering gear to Tool (KV48100301) and place it in a vise, as shown in the illustration.
2. Turn worm gear several times by hand completely to the left and right (full lock to lock).



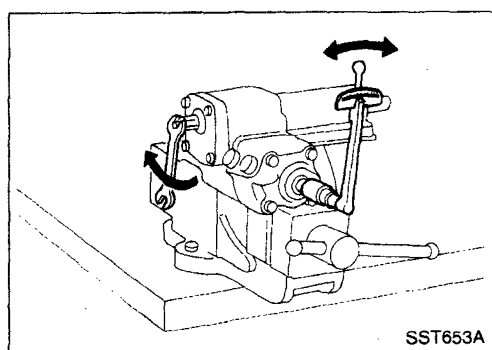
3. Measure preload at  $\pm 360^\circ$  from straight-ahead position.
  - a. Turn worm gear counterclockwise until full lock position. Then turn clockwise more than two turns until the straight-ahead position.

**Straight-ahead position is the position where the two mating marks are in line (approx.  $765^\circ$  from full lock position).**

- b. Turn worm gear one full turn ( $360^\circ$ ) clockwise and measure total preload at this position.
- c. Turn worm gear two full turns ( $720^\circ$ ) counterclockwise and measure total preload.

**Total preload at  $\pm 360^\circ$  from straight-ahead position:**

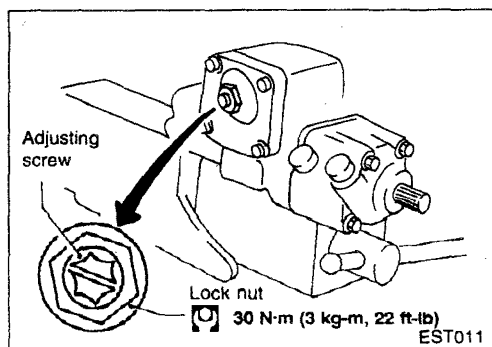
$\square$ : 0.4 – 1.2 N·m (0.04 – 0.12 kg·m, 0.3 – 0.9 ft·lb)



4. Measure total preload at straight-ahead position.
  - a. Place worm gear in straight-ahead position. See step 3.a.
  - b. Measure total preload in straight-ahead position.

**Total preload at straight-ahead position:**

$\square$ : 0.6 – 1.6 N·m (0.06 – 0.16 kg·m, 0.4 – 1.2 ft·lb)



5. If either one of the above measured values are not within specifications, adjust total preload by turning sector shaft adjusting screw. Tighten adjusting screw lock nut with tools.

**Lock nut:**

$\square$ : 30 N·m (3 kg·m, 22 ft·lb)

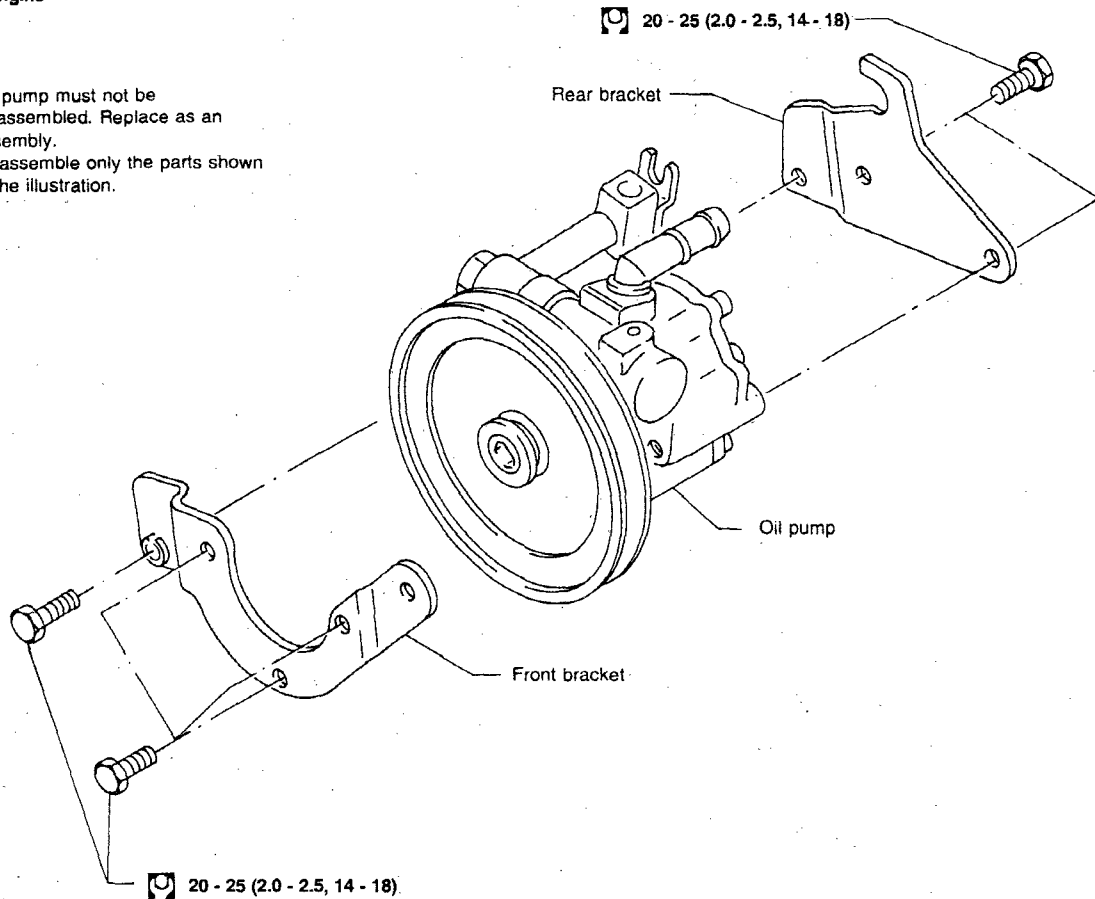


# POWER STEERING OIL PUMP

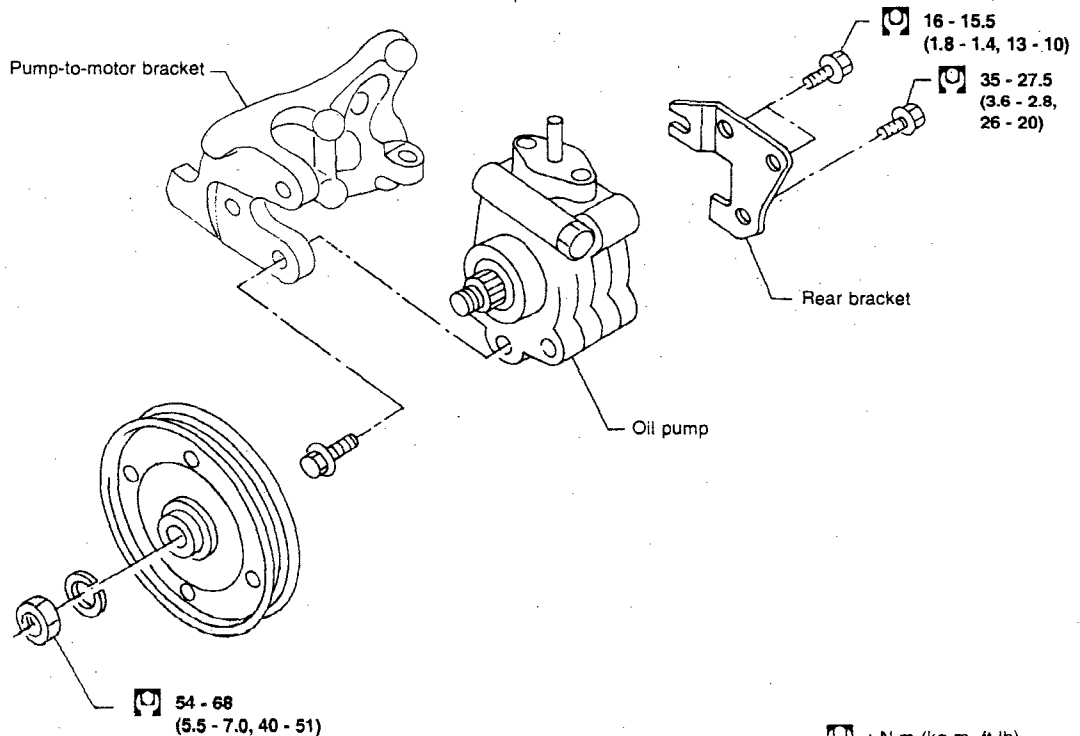
## Removal and Installation

### TD27T Engine

- Oil pump must not be disassembled. Replace as an assembly.
- Disassemble only the parts shown in the illustration.



### KA24E Engine



⌘ : N·m (kg-m, ft-lb)

## Removal and Installation

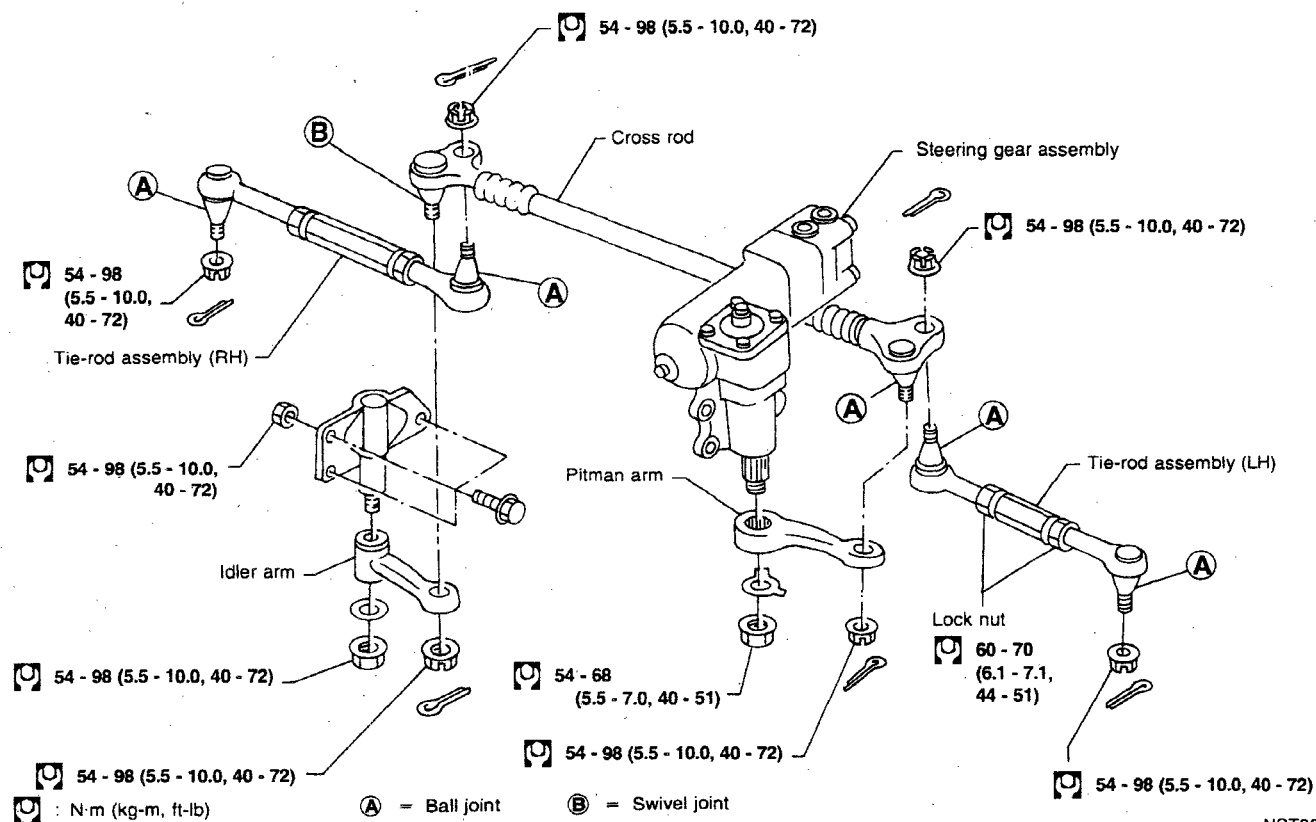
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## Removal and Installation (Cont'd)

## Removal and Installation (Cont'd)

**R.H.D.**

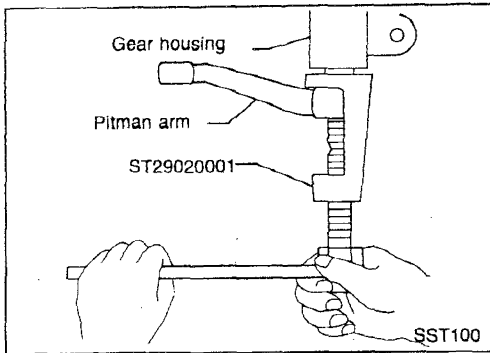


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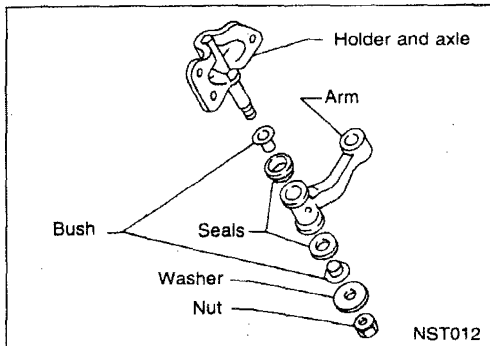
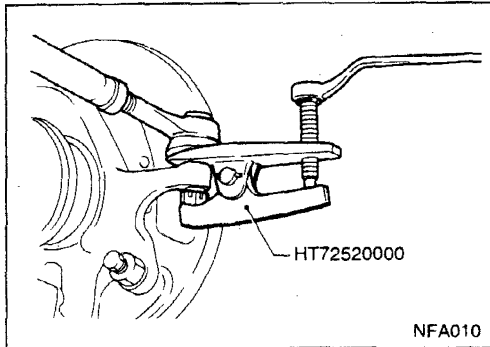
## STEERING LINKAGE

### Removal and Installation (Cont'd)

Remove gear arm with Tool.



Remove tie-rod from knuckle arm with Tool.

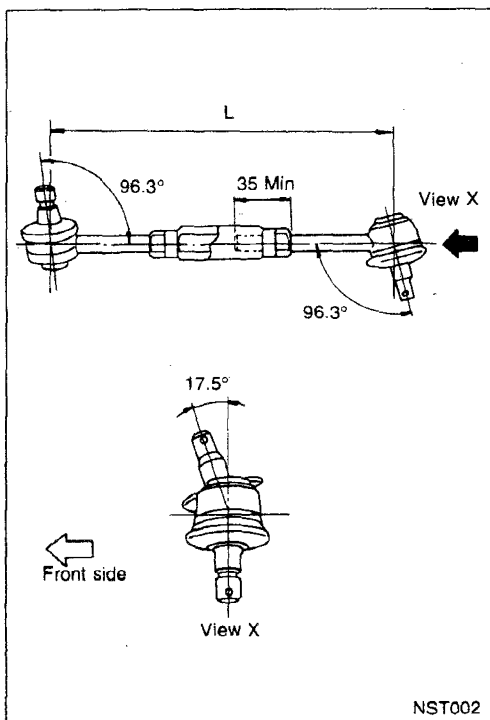


### Disassembly and Assembly

#### IDLER ARM ASSEMBLY

- Apply coat of multi-purpose grease to bushing.
- Press bushing into idler body, and insert shaft of idler bracket carefully until bushing protrudes. Tighten nut to the specified torque.

**Ⓜ : 54-68 N·m (5.5 – 7.0 kg·m, 40 – 51 ft·lb)**



#### CROSS ROD AND TIE-ROD

1. When tie-rod ball joints and tie-rod bar are separated, adjust tie-rod length correctly. Adjustment should be done between ball stud centers.

**L: Standard**

**281 mm (11,06 in)**

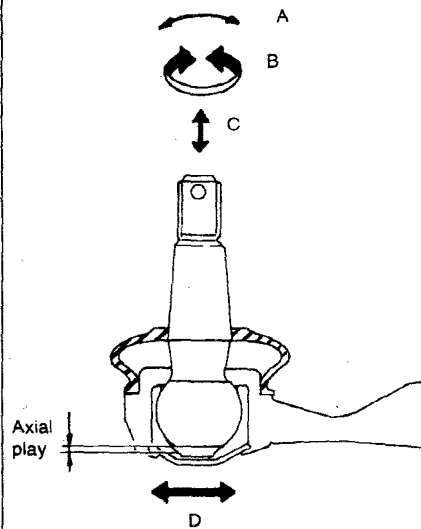
2. Lock tie-rod clamp nuts so that ball joint on outer ball stud is as follows with respect to that on inner ball stud.

#### CAUTION:

**Make sure that tie-rod bars are screwed into tie-rod tube more than 35 mm (1.38 in). Refer to illustration.**

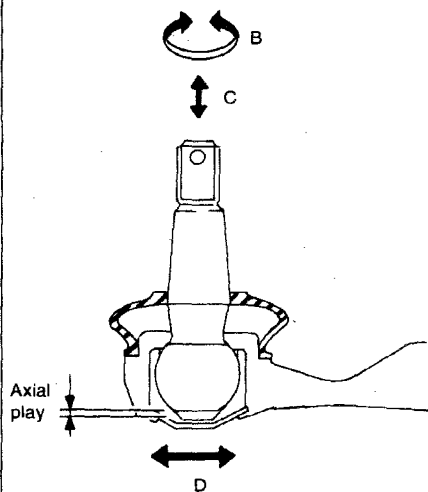
# STEERING LINKAGE

Ball joint

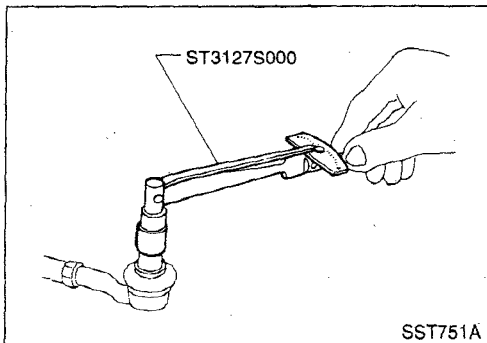


EST015

Swivel joint



EST016



SST751A

## Inspection

### BALL JOINT AND SWIVEL JOINT

1. Check joints for play. If ball or swivel stud is worn and play in axial direction is excessive or joint is hard to swing or does not meet the specified values, replace as a complete unit.

**Swinging force (Measuring point: Cotter pin hole) "A":**  
The ball joint must rotate smoothly in all directions.

**Rotating torque "B": (both)**

0.5 – 5 N·m (0.05 – 0.51 kg-m, 0.36 – 3.69 ft-lb)

**Axial end play "C": (both)**

0 – 0.2 mm (0 – 0.008 in)

**Radial play "D" (both)**

0 mm (0 in)

2. Check condition of dust cover. If it is cracked excessively, replace ball joint or swivel joint as an assembly.

- Check rotating torque "B".

# STEERING LINKAGE

## Inspection (Cont'd)

### IDLER ARM ASSEMBLY

- Check idler arm assembly for breakage, wear or play, and if necessary replace.

Rotating force "A":

1 – 6 N·m (0.1 – 0.6 kg-m, 0.7 – 4.3 ft-lb)

Axial end play "B":

0 mm (0 in)

Deflection "C" (when load is applied to the end of arm):

Load	N (kg, lb)	1,569 (160, 353)	3,923 (400, 882)
Deflection	mm (in)		
Max.		3 (0.12)	5.5 (0.216)
Min.		0.7 (0.028)	1.0 (0.039)

- Lubricate idler arm assembly with recommended multipurpose grease.  
When lubricating, refer to section MA.

### CROSS ROD AND TIE-ROD

Check tie-rod and cross rod for breakage, bend or cracks, and replace with a new one if necessary.

### FIXING LOCATION

- Check fixing location (nuts and cotter pins) for looseness, play or breakage.
- When looseness or play is found, check for wear on tapered portion of joints, gear arm and idler arm.

# SERVICE DATA AND SPECIFICATIONS (S.D.S.)

## General Specifications

Models	All
Steering gear type	ZF 8054
Turns of steering wheel (Lock to lock)	3.86
Overall gear ratio	17.1 : 1
Steering column type	Collapsible, adjustable height

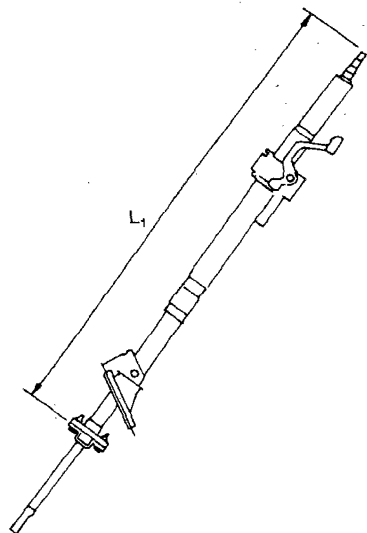
## Inspection and Adjustment

### GENERAL

Steering wheel axial play mm (in)	0 (0)
Steering wheel play mm (in)	35 (1.38) or less

### STEERING COLUMN

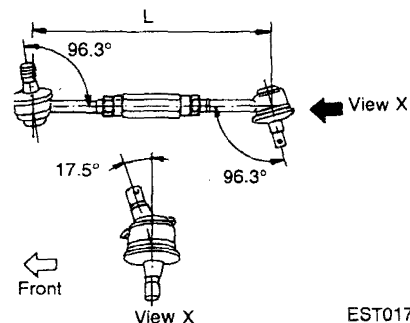
Steering column length mm (in)	
$L_1$	835.5 - 837 (32.894 - 32.95)



EST018

### STEERING GEAR AND LINKAGE

Balljoint and swivel joint		0.5 - 5 (0.05 - 0.51, 0.36 - 3.69)
Rotating torque "B" N·m (kg-m, ft-lb)		
Axial end play "C"	mm (in)	0-0.2 (0 - 0.008)
Radial play "D"	mm (in)	0 (0)
Length "L"	mm (in)	281 (11.06)



EST017

### OIL PUMP

Unit: kPa (bar, kg/cm<sup>2</sup>, psi)

Engine	<del>4A24E</del>	TD27T
Make	UNISIA	ZF
Max. pressure	8,042 - 8,630 (80 - 86, 82 - 88, 1,166 - 1,251)	8,434 - 9,022 (84 - 90, 86 - 92, 1,223 - 1,308)